



Prolift SCL Prolift HD

ACCESSIBILITY LIFTS

PLANNING GUIDE

Applicable Codes:

ASME A17.1

ASME A18.1

CAN/CSA B355

CAN/CSA B613

**Part No. 000781
27-m09-2018**

Purpose of this guide

This planning guide is designed to assist architects, contractors and lift professionals in planning for a Prolift SCL or Prolift HD Wheelchair Lift to meet the requirements of the following codes and standards:

- ASME A18.1-2003 Section 2 (Public)
- ASME A18.1-2005 Section 2 (Public)
- ASME A18.1-2008 Section 2 (Public)
- ASME A18.1-2011 Section 2 (Public)
- ASME A18.1-2014 Section 2 (Public)
- ASME A18.1-2017 Section 2 (Public)
- ASME A18.1-2003 Section 5 (Private)
- ASME A18.1-2005 Section 5 (Private)
- ASME A18.1-2008 Section 5 (Private)
- ASME A18.1-2011 Section 5 (Private)
- ASME A18.1-2014 Section 5 (Private)
- ASME A18.1-2017 Section 5 (Private)
- ASME A17.1-1996 Section 20 (Public)
- ASME A17.1-1996 Section 21 (Private)
- CAN/CSA B355 S1-02 (Public)
- CAN/CSA-B355-09 (Public)
- CAN/CSA B613-2000 (Private)

We strongly recommend that you contact the code authority having jurisdiction in the area where the lift will be installed to become familiar with all the legal requirements governing the installation and use of lifts in commercial applications. It is extremely important for you to know and adhere to all regulations pertaining to the installation and use of lifts.

How to use this guide

- 1 Determine your client's intended use of the lift.
- 2 Determine the local code requirements.
- 3 Determine the site installation parameters.
- 4 Determine the cab type and hoistway size requirements.
- 5 Plan for machine room and electrical requirements.

IMPORTANT NOTICE

This planning guide provides nominal dimensions and specifications useful for the initial planning of a lift project. Before beginning actual construction, be sure to receive the installation (shop) drawings customized with specifications and dimensions for your specific project.

Lift configurations and dimensions are in accordance with our interpretation of the standards set forth by ASME A18.1-2008 Section 2, CAN/CSA B355 M00, B355S1-02, and B355-09. Please consult Savaria or the authorized Savaria dealer in your area for more specific information pertaining to your project, including any discrepancy between referenced standards and those of any local codes or laws.

The dimensions and specifications in this planning guide are subject to change (without notice) due to product enhancements and continually evolving codes and product applications.

History

November 17, 2010 - Initial release

December 10, 2010 - Corrected information for "Pit depth required" in table on page 5

December 17, 2010 - Corrected information for "Pit depth required" in table on page 5; Combined sectional views on page 10; Corrected drawing on page 15; Corrected pit details on page 42

January 10, 2011 - Added table for Prolift HD (5 HP pump unit) on page 50

June 23, 2011 - Corrected table on page 50

July 9, 2013 - Added Noise Level to specifications table on page 5

March 13, 2014 - Revised Specifications table on pages 5 and 6; Revised sectional view on page 11

November 5, 2014 - Revised Applicable Codes on page 3

January 20, 2015 - Added new 2014 code in section above

May 25, 2015 - Revised tables on page 51

August 20, 2015 - Added door drawings on pages 40 to 43

September 24, 2015 - Added Daily Cycle to specifications table on page 5

March 8, 2016 - Removed copyright from cover page; Savaria Corporation back to Savaria Concord Lifts, Inc.

July 14, 2016 - Added new Prodoor drawing on page 44

February 9, 2016 - Added spec for distance between landings to specs table on page 4

September 27, 2018 - Added ASME 18.1-2017 to code list above

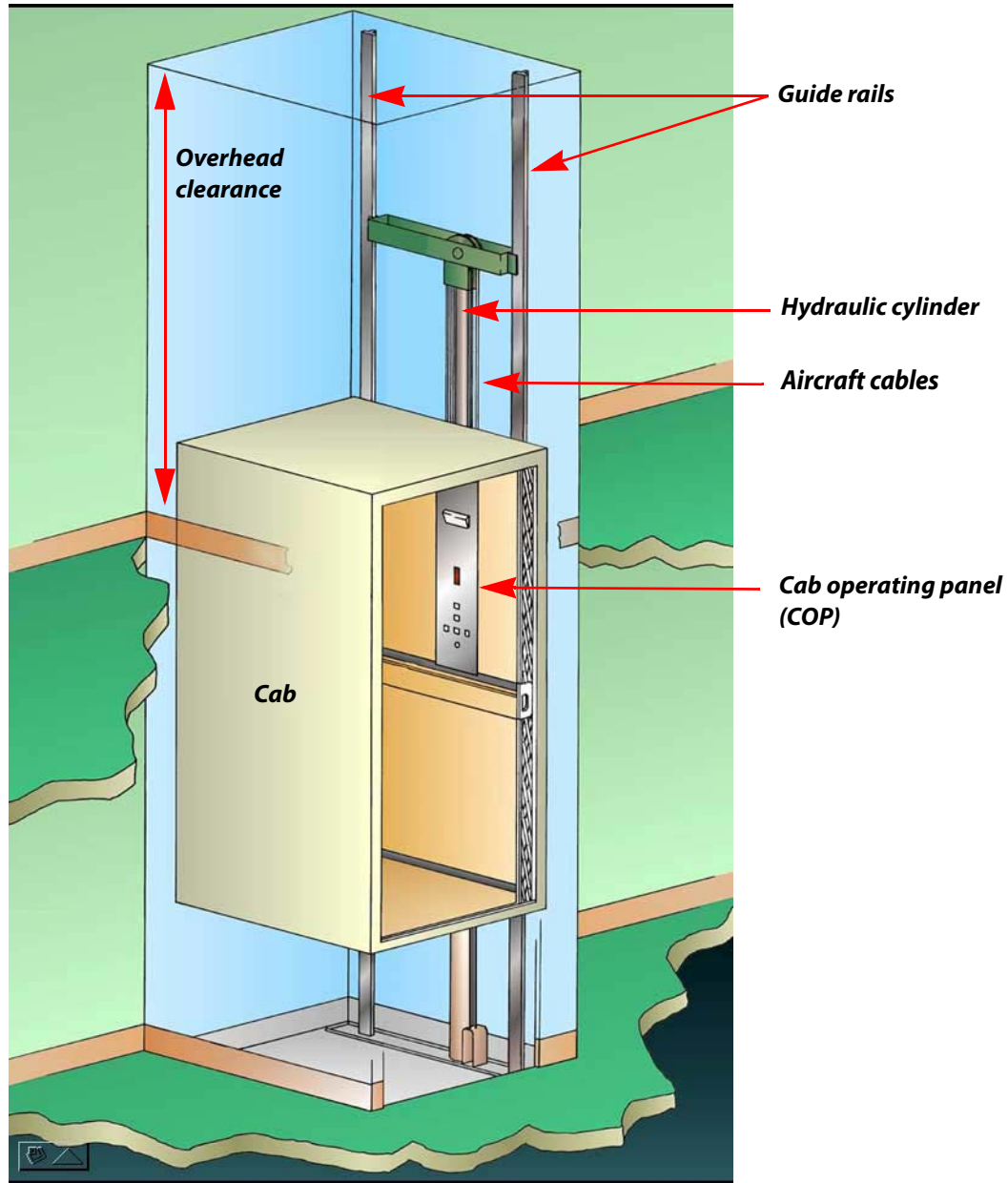
Product description

Meets Americans with Disabilities Act (ADA) requirements

The Prolift SCL and Prolift HD meet the requirements of the ADA Accessibility Guidelines as a means to provide public building access.

Design assistance

With over 30 years of experience, Savaria has the expertise to provide solutions to practically every design challenge you face. Please call our Customer Service Department for professional advice at (800) 661-5112 or (905) 791-5555.



PROLIFT IN HOISTWAY

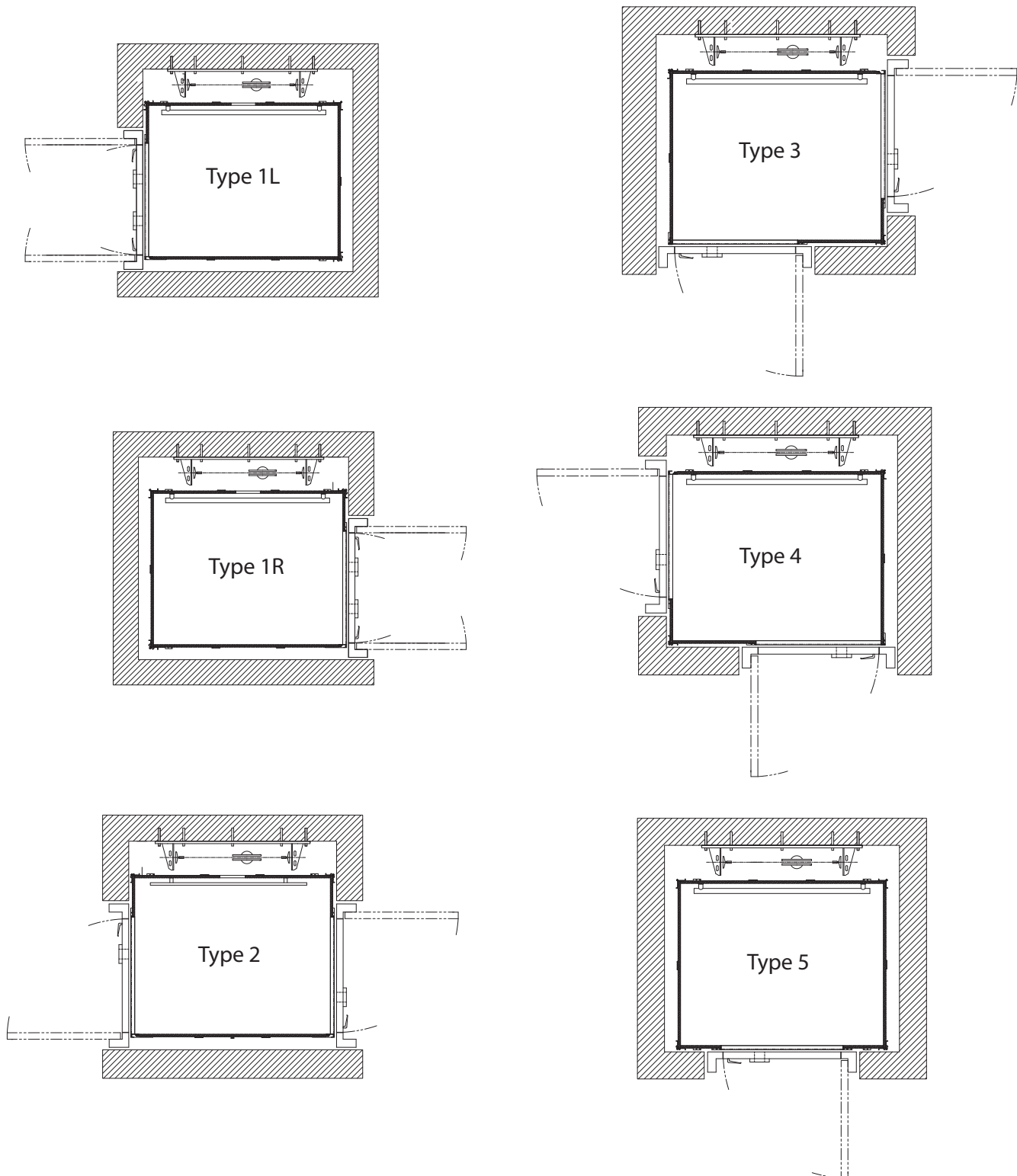
Prolift SCL and Prolift HD specifications

| Specification type | Specification data |
|---|---|
| Load capacity | SCL: Standard 750 lb (341 kg), 1000 lb (454 kg); Optional 1050 lb (476 kg) HD: Standard 1050 lb (476 kg); Optional 1400 lb (635 kg) - check with local authority for code limit |
| Rated speed | 30 ft/min (0.15 m/s) (nominal) |
| Power supply NOTE: Amperage may vary depending on individual units. Verify requirements prior to installation of power supply. | 208 volt, three-phase, 30 amps, 60 Hz or 230 volt, single-phase, 40 amps, 60 Hz |
| Drive system | 1:2 cable hydraulic |
| Daily cycle | Normal: 30 Heavy: 75 Excessive: 100 Maximum starts in 1 hour on standard installation: 15 NOTE: Please consult your Sales Representative if there a chance you may exceed these amounts. |
| Cab sizes | SCL Type 1L/1R, Type 2, Type 5: <ul style="list-style-type: none"> • 36" x 48" (914 mm x 1219 mm) • 36" x 54" (914 mm x 1372 mm) • 36" x 60" (914 mm x 1524 mm) • 42" x 48" (1067 mm x 1219 mm) SCL Type 3/4, Type 3/4 with 42" B wall opening: <ul style="list-style-type: none"> • 42" x 48" (1067 mm x 1219 mm) HD all cab types (Type 1L/1R, Type 2, Type 3/4, Type 3/4 with 42" B wall opening, Type 5): <ul style="list-style-type: none"> • 42" x 54" (1067 mm x 1372 mm) • 42" x 60" (1067 mm x 1524 mm) • 48" x 60" (1219 mm x 1524 mm) Optional: <ul style="list-style-type: none"> • W36" x L60" x H80" (914 mm x 1524 mm x 2032 mm) • W35" x L84" x H80" (889 mm x 2134 mm x 2032 mm), Type 1 or 2, white steel cab |
| Maximum travel | CDN: 23 ft (7 m) – confirm with local code US: 14 ft (4.3 m) – confirm with local code |
| Maximum # of stops | 4 stops |
| Pit depth required | SCL: 8" (203 mm) minimum HD: 12" (305 mm) minimum |
| Minimum overhead clearance | 92" (2337 mm) |
| Control system | Constant pressure |
| Distance between 2 landings | 18" (457 mm) minimum |
| Noise level (for typical installation) | 75.1 dBA; measured at a height of 1 m, distance of 1 m, in front of tank, in closed machine room |
| Floor selection | Magnetic selector |
| Flooring material | Plywood |
| Control panel finish | Stainless steel |
| Hall station finish | Stainless steel |
| Motor | SCL: 3 HP (2.24 kW) HD: 5 HP (3.73 kW) |
| Cab panel finish | Standard solid melamine panels |
| Lighting supply | 115 volt, 60 Hz, 15 amps |

Prolift SCL and Prolift HD specifications

| Specification type | Specification data |
|--------------------|--|
| Standard features | Anti-creep device Automatic cab on/off lighting Car top stop switch Clear anodized aluminum cab trim Data plates, capacity tags and rope tags Emergency stop and alarm buttons Emergency battery back-up for lighting, alarm and emergency lowering Upper and lower terminal limits Magnetic floor selection, stopping and re-levelling Manual reset slack rope safety switch Mechanical rail shoring blocks Negative pressure switch Pit switch Pump run timer Rail sections (8 ft optional or 16 ft standard) Recessed incandescent down lights Stainless steel handrail Two 12 V, 4 AH, sealed no maintenance batteries with 24 V, 4 amp Smart Charge™ battery charge Unfinished plywood sub-floor Variable speed pressure compensated valve with manual lowering White egg crate ceiling |
| Options | Cab floor rubber mat Emergency hands-free telephone Hose with flow control valve (15 ft, 20 ft or 25 ft) In car digital floor indicator Interlocks for doors by others Keyed on/off control panel and hall stations Lamp style hall position indicators Light screens Pipe rupture valve Pro manual or pro auto fire rated door with Prolocks Spring buffers (17" pit depth minimum) Optional cab finishes: choice of melamine or plastic laminate |

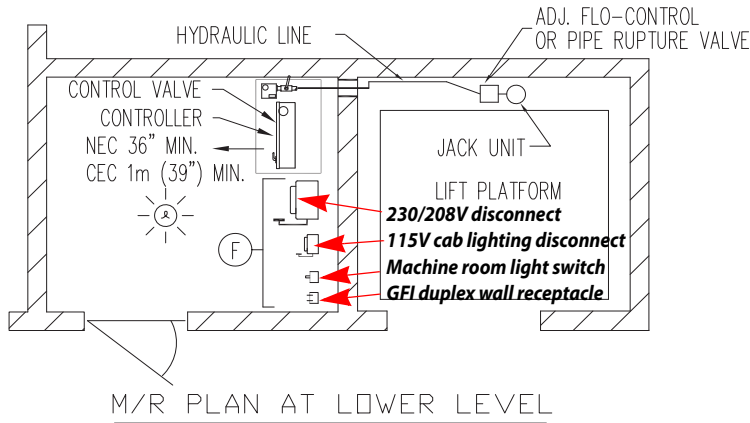
Prolift cab types



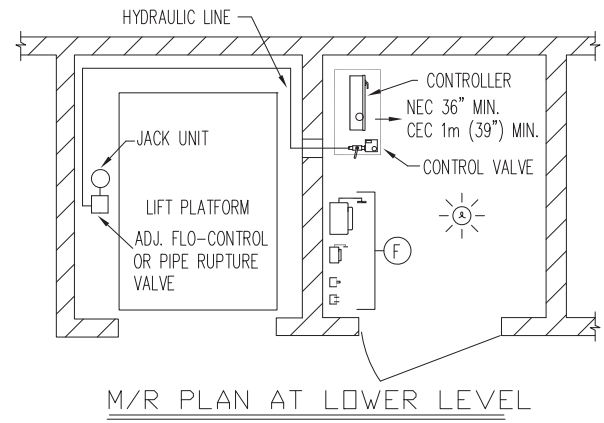
IMPORTANT

Finished hoistway dimensions must include the drywall. Determine the fire rating of the hoistway, the type and layers of sheet rock and build only off the final installation (shop) drawings specific to your project.

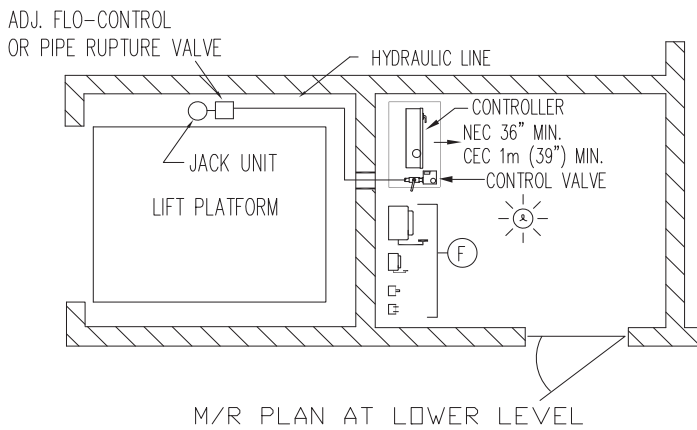
Machine room options



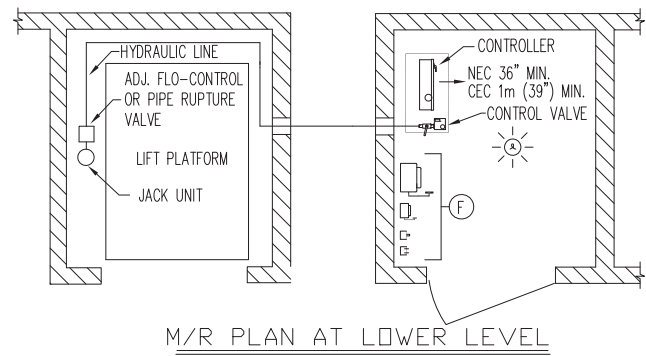
Left-hand position



Right-hand position



Back position

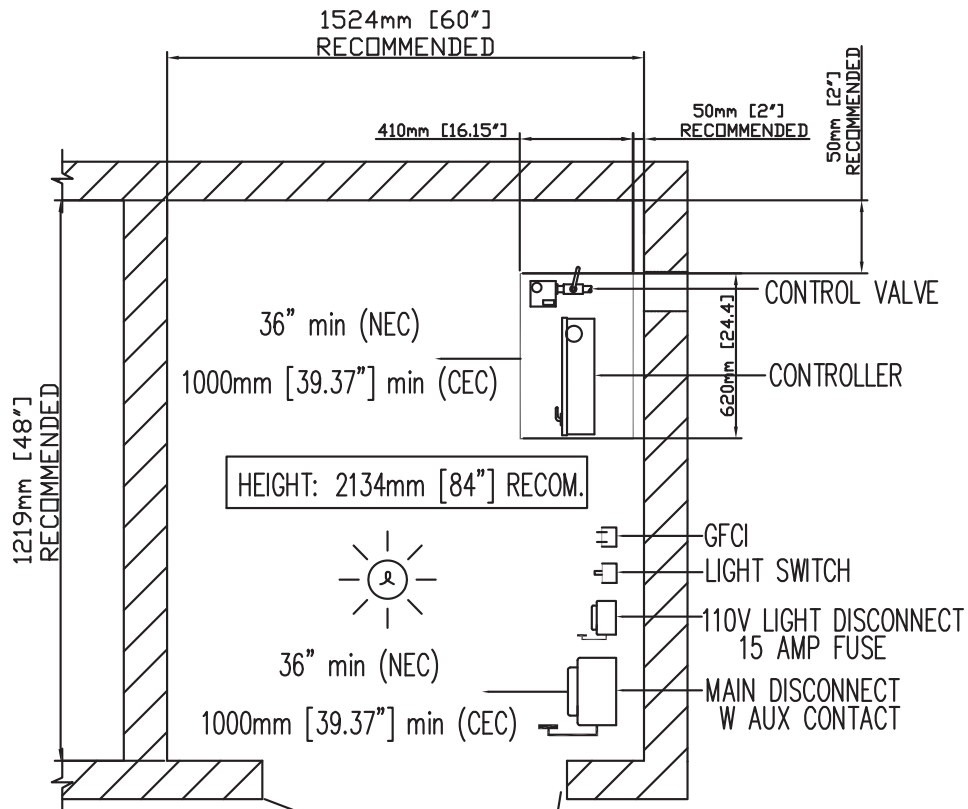


Remote position

- The machine room must be built in accordance with local, state/provincial and national codes. Adequate ventilation is required to maintain a temperature of 50°F to 100°F for output of 3600 BTU per hour.
- Power supply must be 208V three-phase with 30 amp or 230V single-phase with 40 amp dedicated circuit with equipment ground. A lockable fused disconnect with an auxiliary normally open interlock switch must be located next to the controller. The electrical circuit must terminate on the line side terminal lugs of the disconnect. It is provided and installed by others.
- The machine room lighting shall be a minimum of 19 foot candles (204 lux) at working surfaces.
- The switch for the light must be within 18" of the strike side of the machine room door.
- The switch, light and wiring are provided and installed by others. The light must be guarded to prevent accidental breakage of contact with the hot bulb. The switch, light, wiring and guard are provided and installed by others.
- A convenience outlet of 115V single-phase 15 amp with G.F.I. shall be located next to the light switch in the machine room (provided and installed by others).
- NEC requires a 30" wide x 36" deep work space in front of the disconnects and the lift controller.
- A telephone line circuit is to be provided and installed by others. This circuit must be connected to an outside line or a 24 hour central exchange.
- The machine room access door must be self closing, self locking with a key and spring return latch. Door and hardware are provided and installed by others. Consult local building codes for door construction.
- The machine room must be free of any pipes, wiring and obstructions not related to the operation of the lift. Provide a 4 inch conduit from the lift shaft to the remote machine room.

Machine room dimensions

IMPORTANT NOTE:
CONFIRM REQUIREMENTS WITH LOCAL CODE

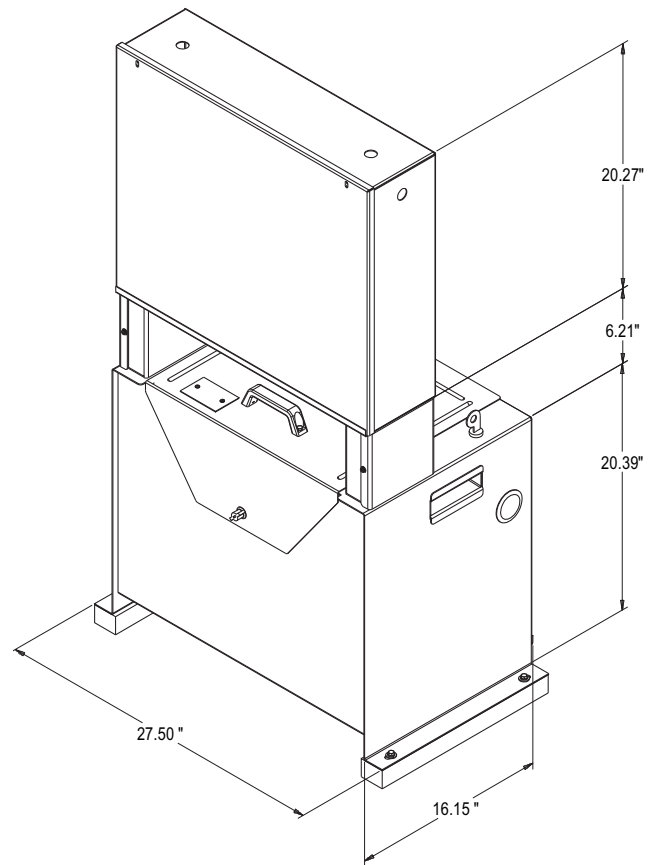


NOTE A:
POSITION OF DOORS AND COMPONENTS CAN VARY
AS LONG AS THE MINIMUM DISTANCE IN FRONT OF COMPONENTS IS RESPECTED

NOTE B:
A RACEWAY BETWEEN THE MACHINE ROOM AND HOISTWAY WILL NEED TO BE PROVIDED.
CONSULT YOUR INSTALLATION COMPANY FOR SIZE AND LOCATION

Controller tank specifications

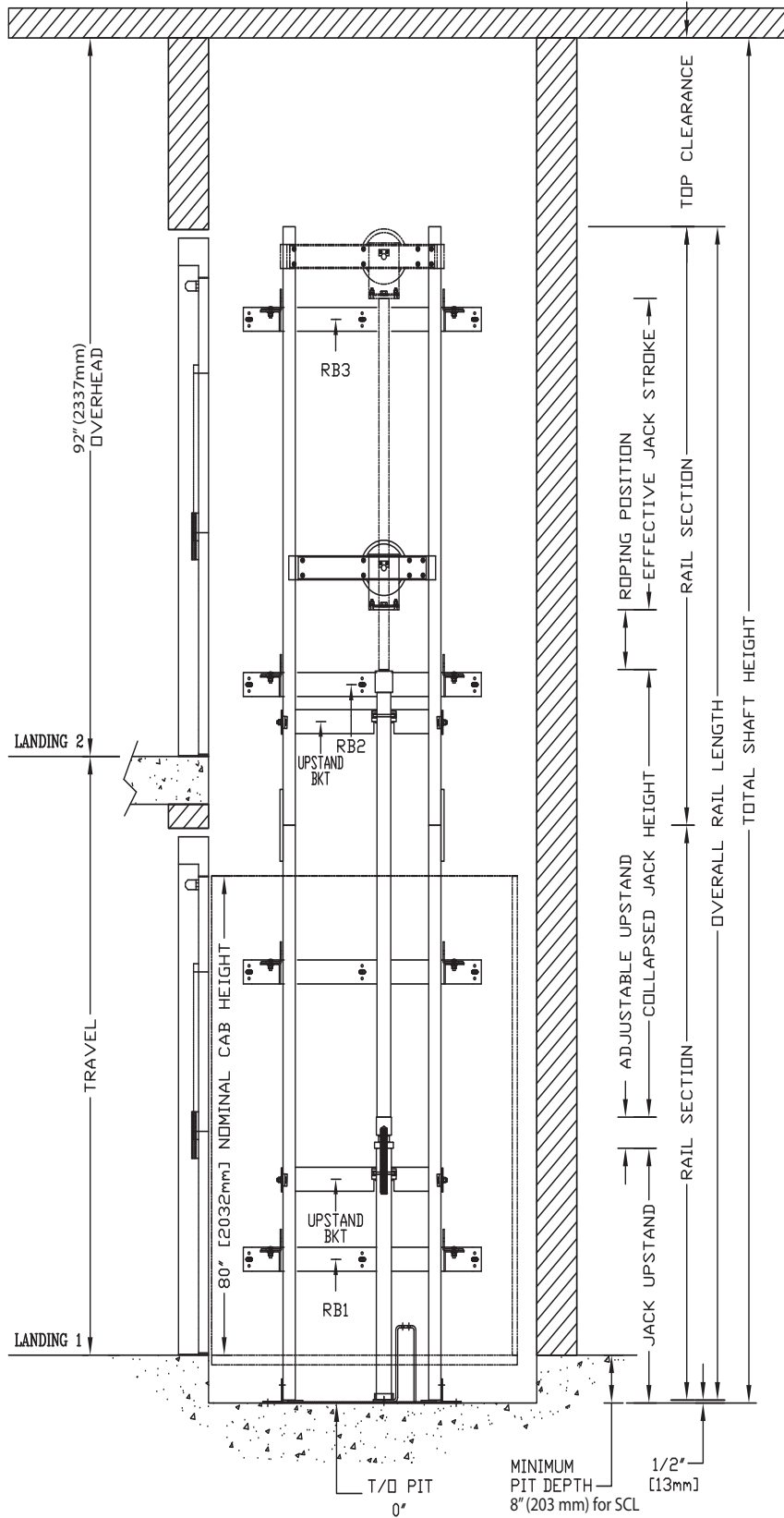
| Controller tank specifications | |
|---|---------------------------------------|
| Dimensions (inches) | H 47" x W 28" x D 17" |
| Minimum required clearance (inches) | 39.37" (1000 mm) |
| Valve and manual lowering handle location | Inside tank |
| Rupture valve test | T-fitting factory installed |
| Tank to controller wiring | Quick connect valve and motor wiring |
| Controller layout | Relay board |
| Keyed lock to tank | Yes |
| Machine room required | No (with local jurisdiction approval) |
| Tank capacity (gal/ltr) | 15-16.5 gal/57-63 ltr |
| Maximum dry weight (lb/kg) | 147 lbs/55 kg |
| Maximum filled weight (lb/kg) | 312 lbs/117 kg |
| Operating environment | 50°F - 120°F / 10°C - 49°C |
| Operating volume | 57 dBA |



Controller tank features

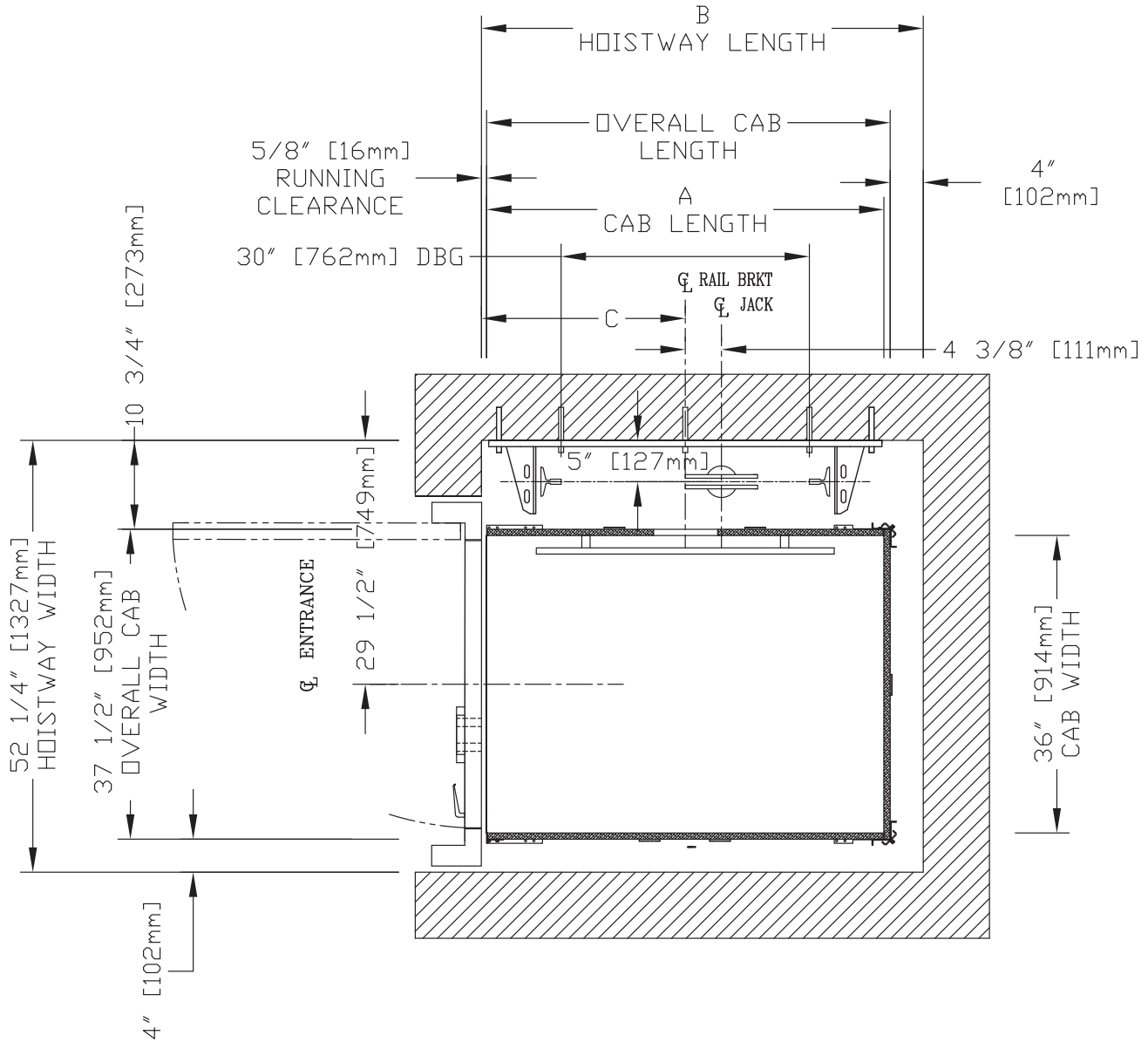
- Hydraulic hose connection port on both sides of the tank
- Built-in handles on both sides of the tank
- Isolation mounting of pump motor valve assembly minimizes operating issues

Sectional view – Prolift



- RB1: 24 inches (610 mm) above pit floor
- RB2: 48 inches (1219 mm) intervals above bottom bracket
- RB3: at top of hoistway (contact Savaria representative for exact location)
- Minimum pit depth: 8 inches (203 mm) for SCL; 12 inches (305 mm) for HD
- Minimum overhead clearance: 92 inches (2337 mm)

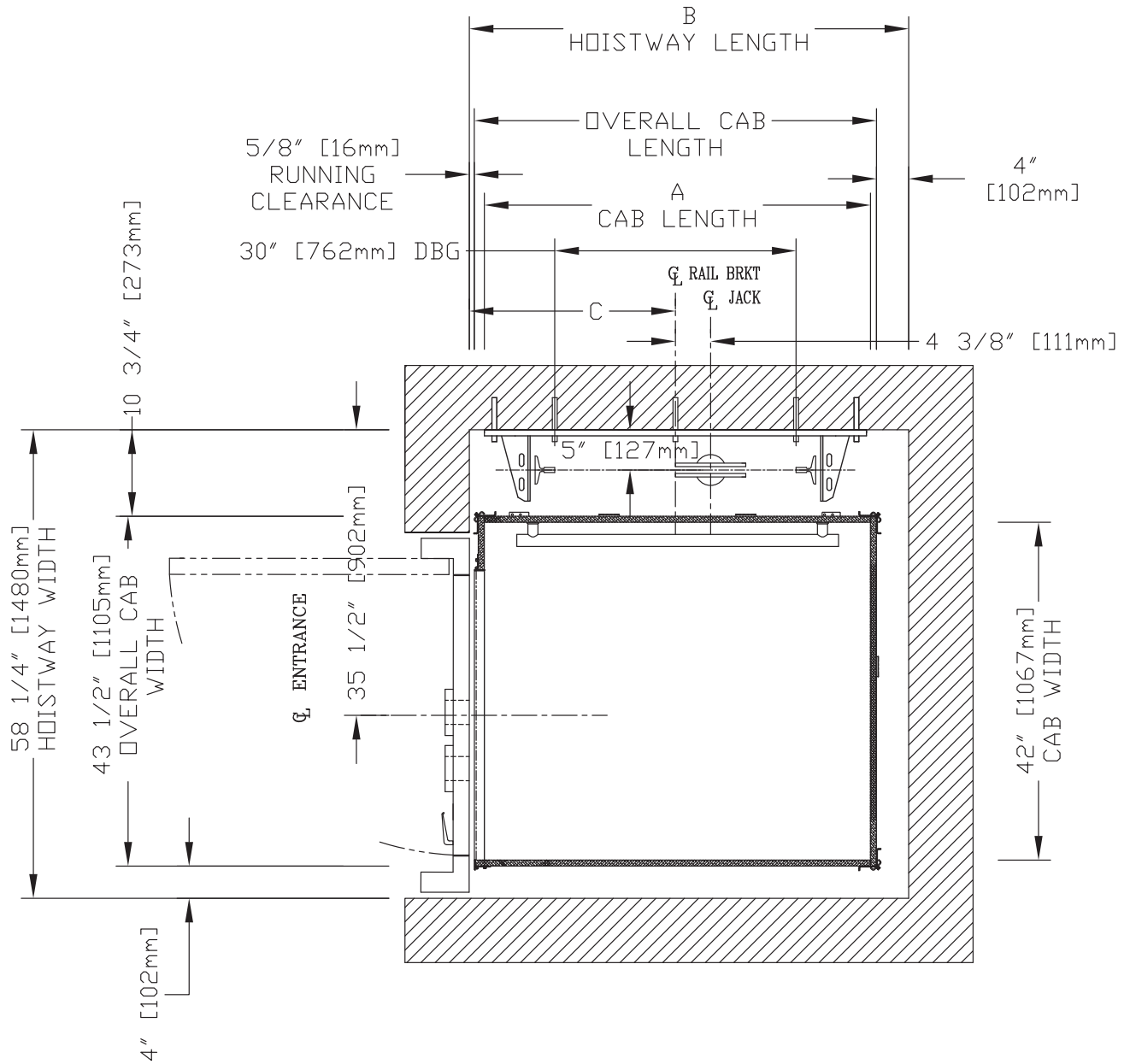
Plan view – Prolift SCL type 1 left-hand (36" x 48", 36" x 54", 36" x 60")



HOISTWAY DIMENSIONS

| A CAB LENGTH | | B HOISTWAY LENGTH | | C RAIL BRKT CENTER LINE | |
|-----------------|--------|----------------------|--------|----------------------------|--------|
| mm | Inches | mm | Inches | mm | Inches |
| 1219 | 48 | 1356 | 53 3/8 | 635 | 25 |
| 1372 | 54 | 1508 | 59 3/8 | 711 | 28 |
| 1524 | 60 | 1661 | 65 3/8 | 787 | 31 |

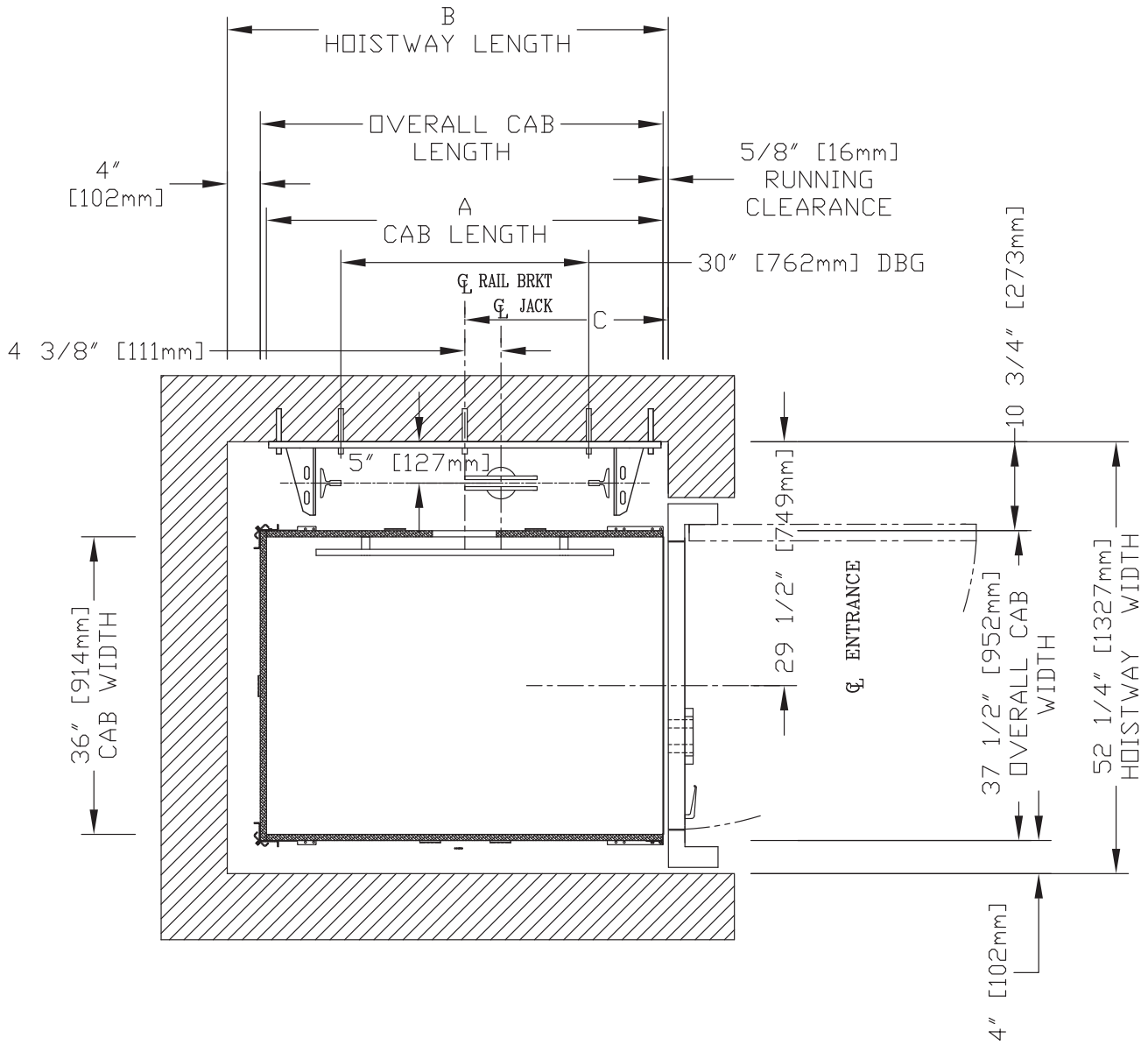
Plan view – Prolift SCL type 1 left-hand (42" x 48")



HOISTWAY DIMENSIONS

| A CAB LENGTH | | B HOISTWAY LENGTH | | C RAIL BRKT CENTER LINE | |
|-----------------|--------|----------------------|--------|----------------------------|--------|
| mm | Inches | mm | Inches | mm | Inches |
| 1219 | 48 | 1387 | 54 5/8 | 651 | 25 5/8 |

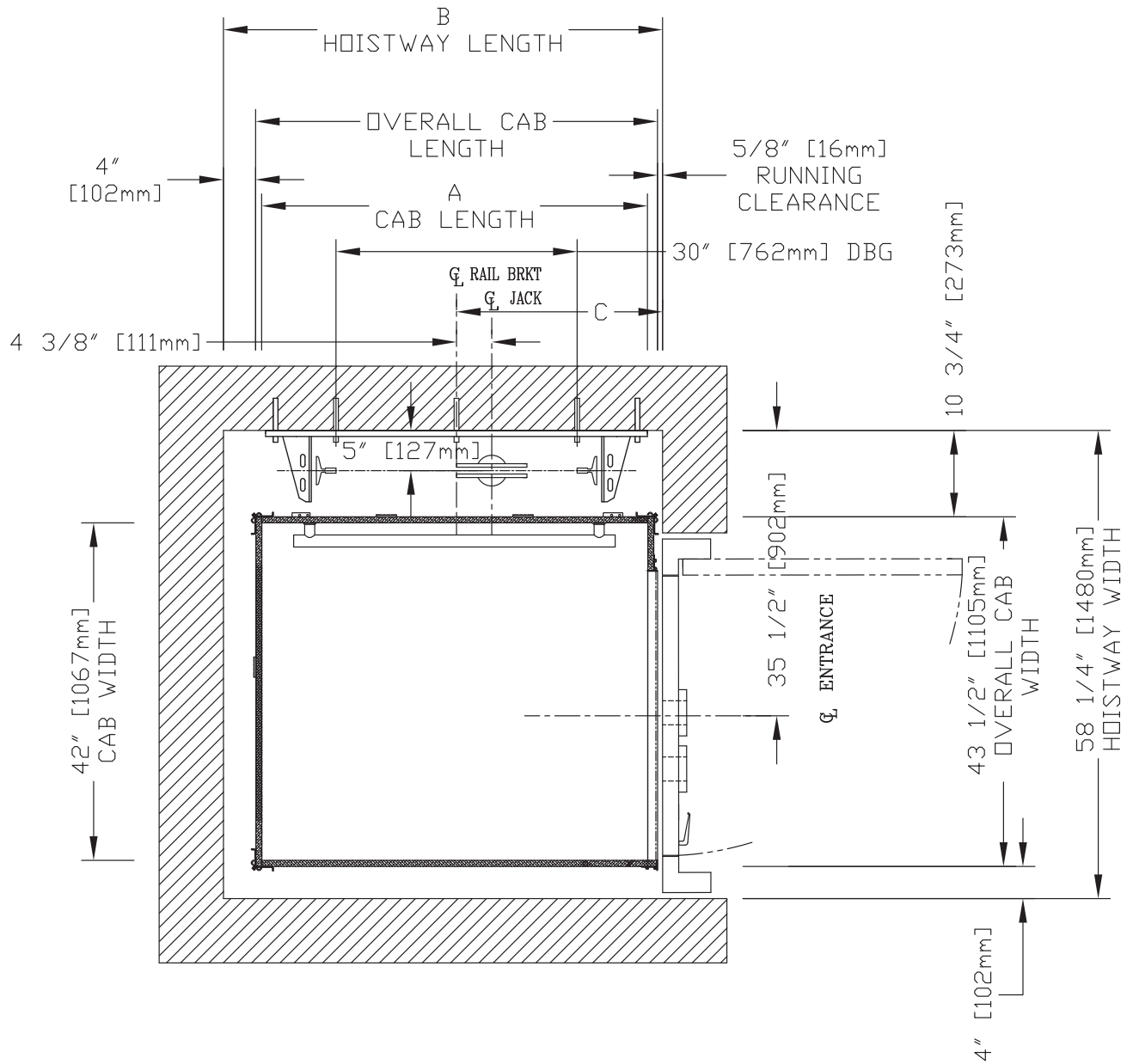
Plan view – Prolift SCL type 1 right-hand (36" x 48", 36" x 54", 36" x 60")



HOISTWAY DIMENSIONS

| A CAB LENGTH | | B HOISTWAY LENGTH | | C RAIL BRKT CENTER LINE | |
|-----------------|--------|----------------------|--------|----------------------------|--------|
| mm | Inches | mm | Inches | mm | Inches |
| 1219 | 48 | 1356 | 53 3/8 | 635 | 25 |
| 1372 | 54 | 1508 | 59 3/8 | 711 | 28 |
| 1524 | 60 | 1661 | 65 3/8 | 787 | 31 |

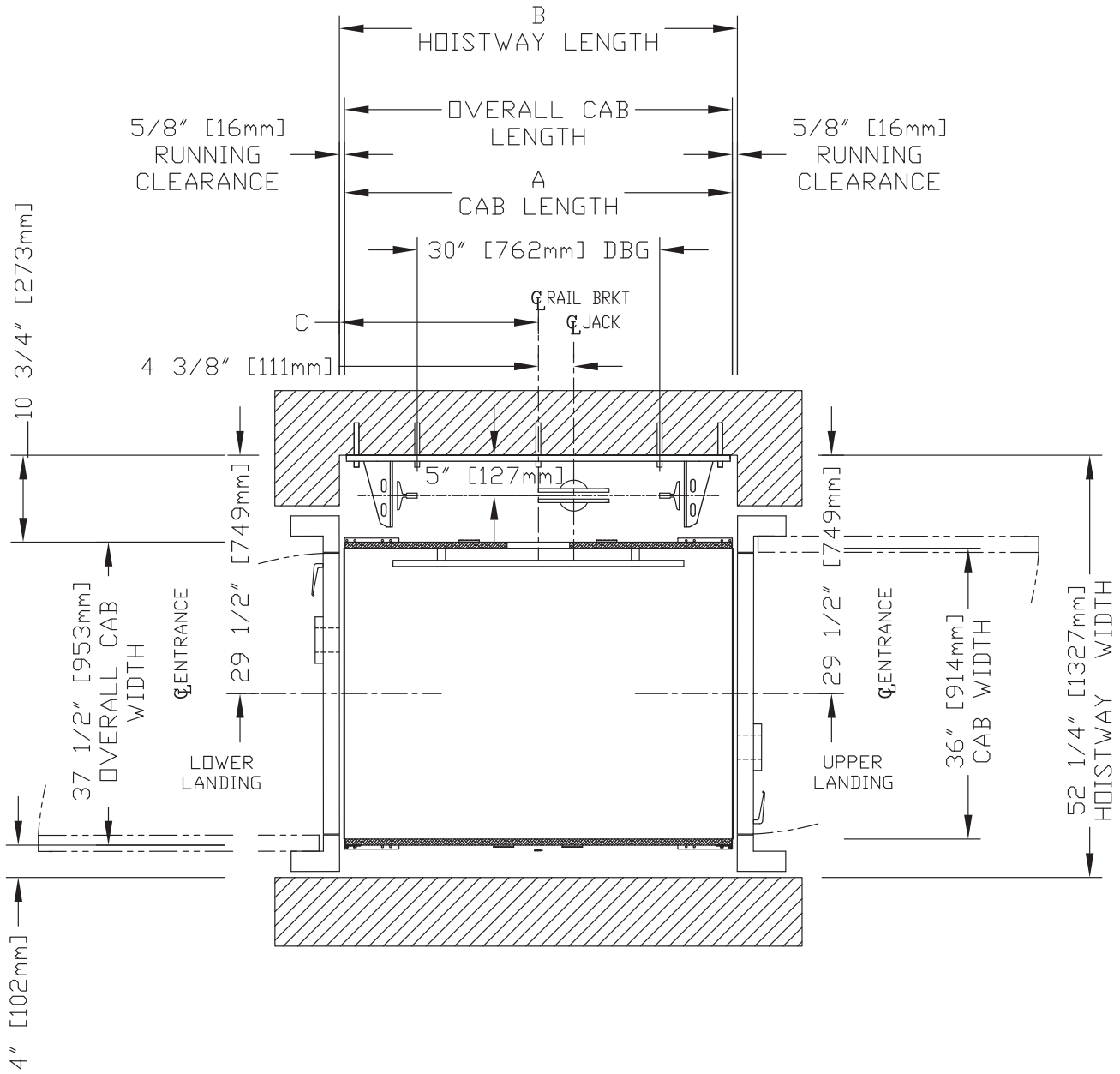
Plan view – Prolift SCL type 1 right-hand (42" x 48")



HOISTWAY DIMENSIONS

| A CAB LENGTH | | B HOISTWAY LENGTH | | C RAIL BRKT CENTER LINE | |
|-----------------|--------|----------------------|--------|----------------------------|--------|
| mm | Inches | mm | Inches | mm | Inches |
| 1219 | 48 | 1387 | 54 5/8 | 651 | 25 5/8 |

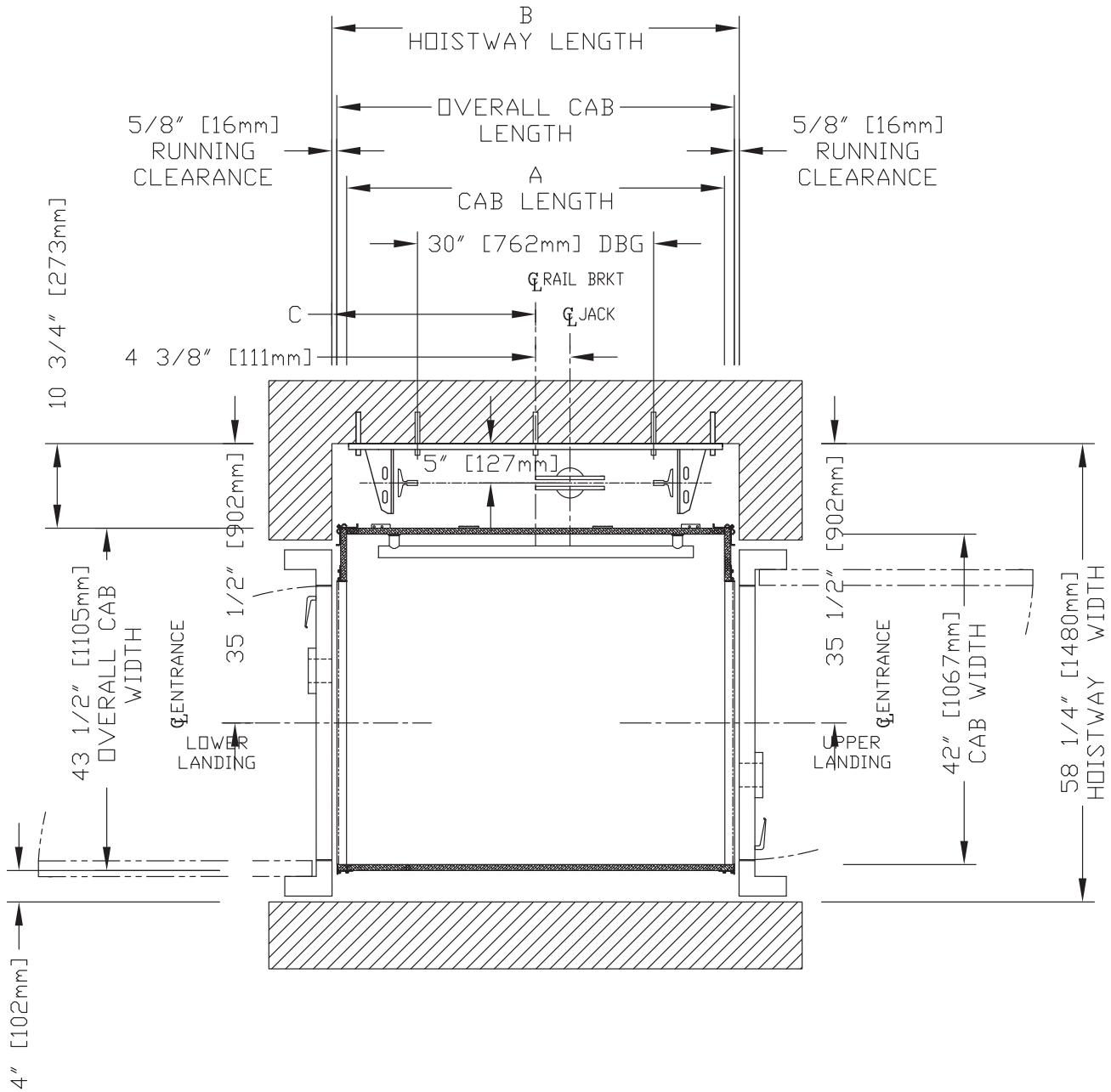
Plan view – Prolift SCL type 2 (36" x 48", 36" x 54", 36" x 60")



HOISTWAY DIMENSIONS

| A CAB LENGTH | | B HOISTWAY LENGTH | | C RAIL BRKT CENTER LINE | |
|-----------------|--------|----------------------|--------|----------------------------|--------|
| mm | Inches | mm | Inches | mm | Inches |
| 1219 | 48 | 1251 | 49 1/4 | 625 | 24 5/8 |
| 1372 | 54 | 1403 | 55 1/4 | 702 | 27 5/8 |
| 1524 | 60 | 1556 | 61 1/4 | 778 | 30 5/8 |

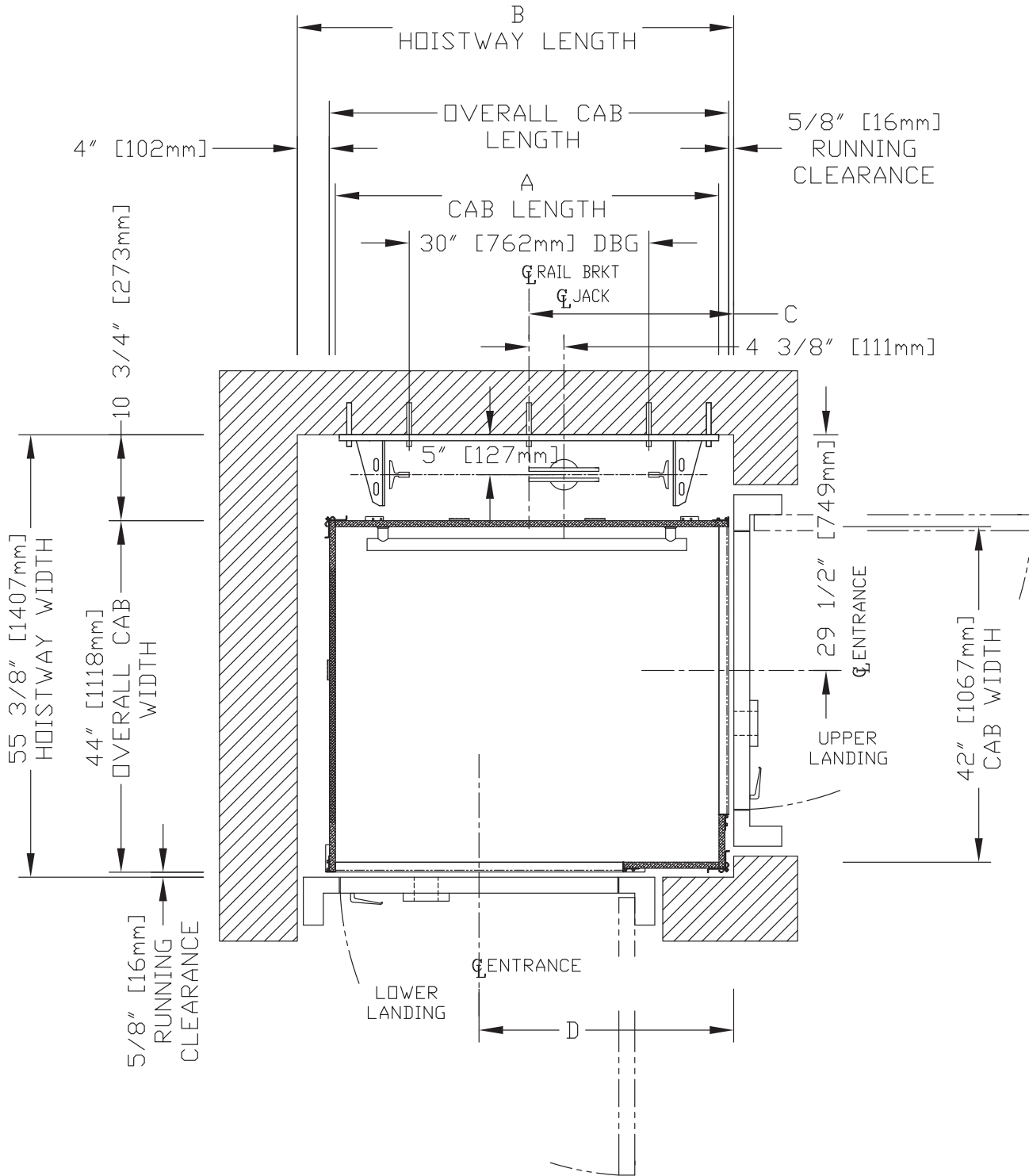
Plan view – Prolift SCL type 2 (42" x 48")



HOISTWAY DIMENSIONS

| A CAB LENGTH | | B HOISTWAY LENGTH | | C RAIL BRKT CENTER LINE | |
|-----------------|--------|----------------------|--------|----------------------------|--------|
| mm | Inches | mm | Inches | mm | Inches |
| 1219 | 48 | 1314 | 51 3/4 | 657 | 25 7/8 |

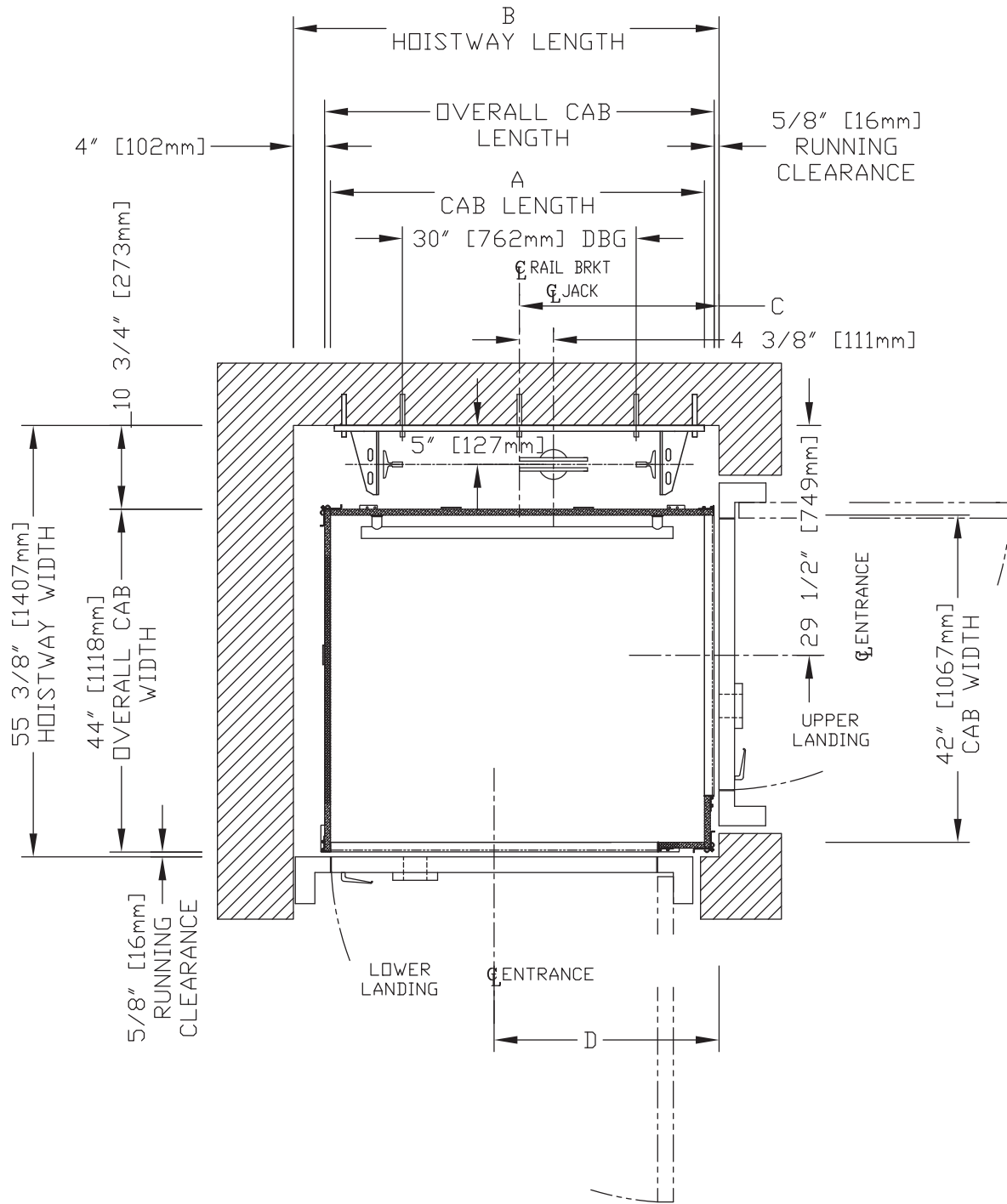
Plan view – Prolift SCL type 3 (42" x 48")



HOISTWAY DIMENSIONS

| A CAB LENGTH | | B HOISTWAY LENGTH | | C RAIL BRKT CENTER LINE | | D ENTRANCE CENTER LINE | |
|-----------------|--------|----------------------|--------|----------------------------|--------|---------------------------|--------|
| mm | Inches | mm | Inches | mm | Inches | mm | Inches |
| 1219 | 48 | 1387 | 54 5/8 | 651 | 25 5/8 | 810 | 31 7/8 |

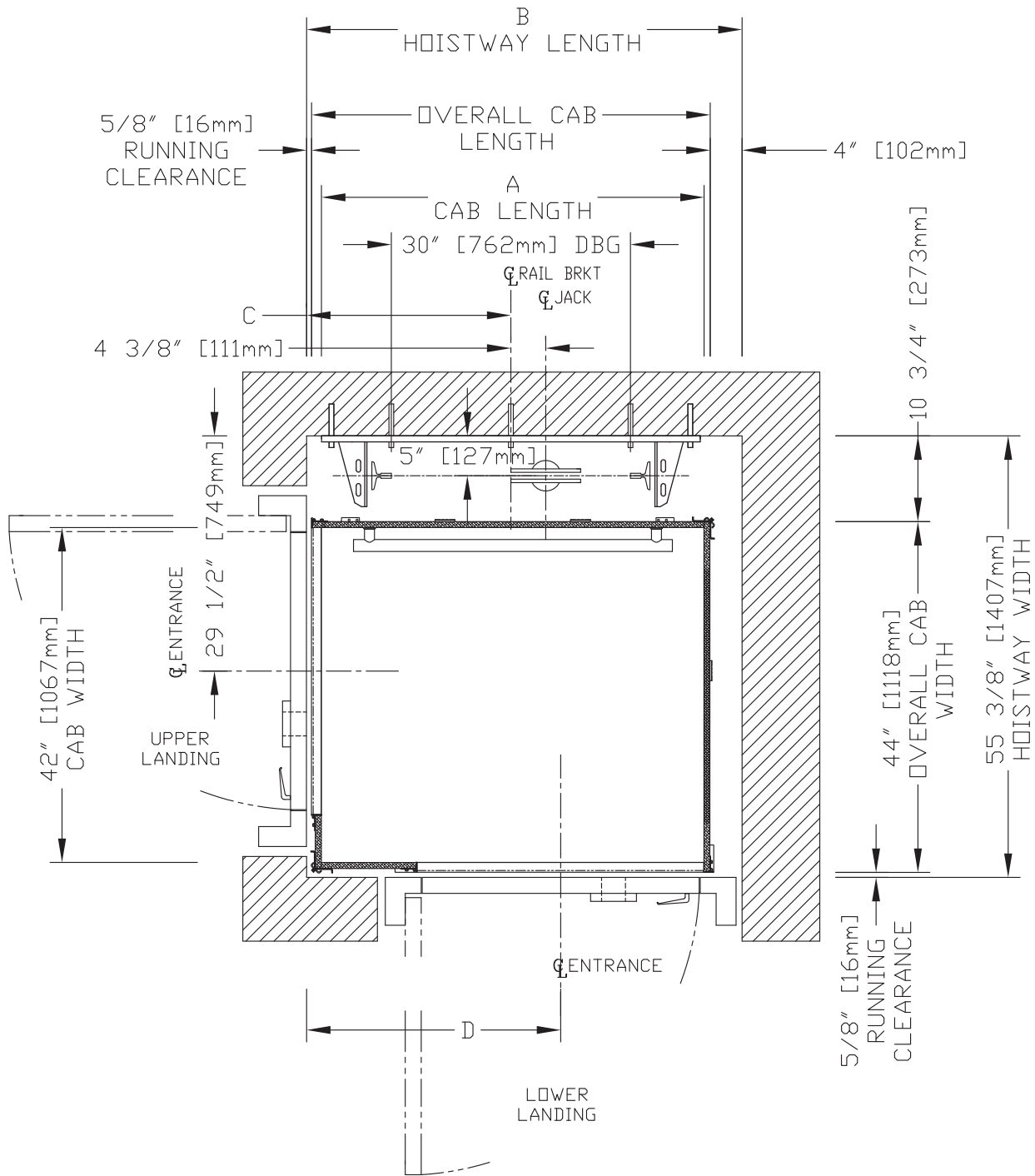
Plan view – Prolift SCL type 3 – 42" B wall opening (42" x 48")



HOISTWAY DIMENSIONS

| A CAB LENGTH | | B HOISTWAY LENGTH | | C RAIL BRKT CENTER LINE | | D ENTRANCE CENTER LINE | |
|-----------------|--------|----------------------|--------|----------------------------|--------|---------------------------|--------|
| mm | Inches | mm | Inches | mm | Inches | mm | Inches |
| 1219 | 48 | 1387 | 54 5/8 | 651 | 25 5/8 | 733 | 28 7/8 |

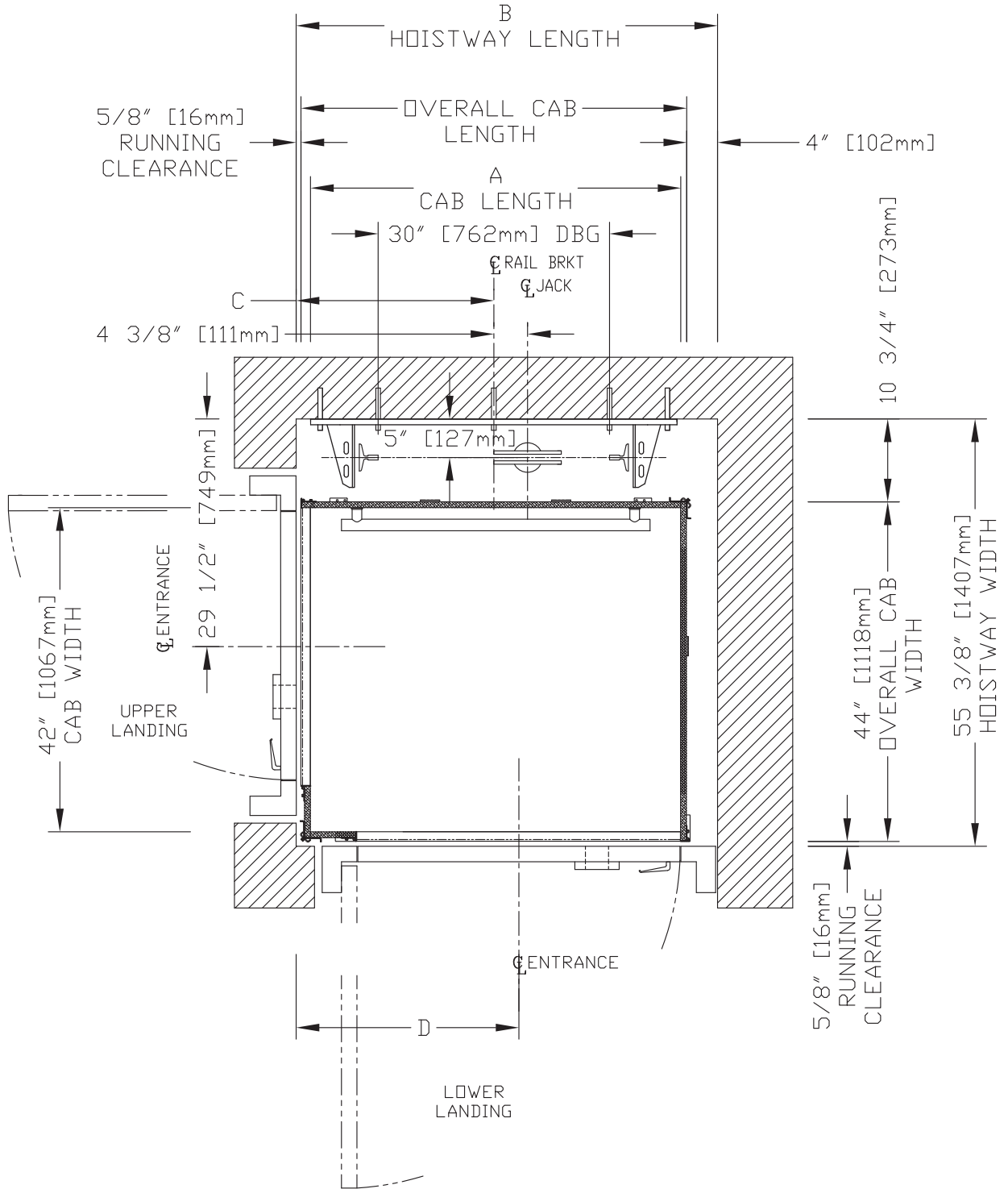
Plan view – Prolift SCL type 4 (42" x 48")



HOISTWAY DIMENSIONS

| A CAB LENGTH | | B HOISTWAY LENGTH | | C RAIL BRKT CENTER LINE | | D ENTRANCE CENTER LINE | |
|-----------------|--------|----------------------|--------|----------------------------|--------|---------------------------|--------|
| mm | Inches | mm | Inches | mm | Inches | mm | Inches |
| 1219 | 48 | 1387 | 54 5/8 | 651 | 25 5/8 | 810 | 31 7/8 |

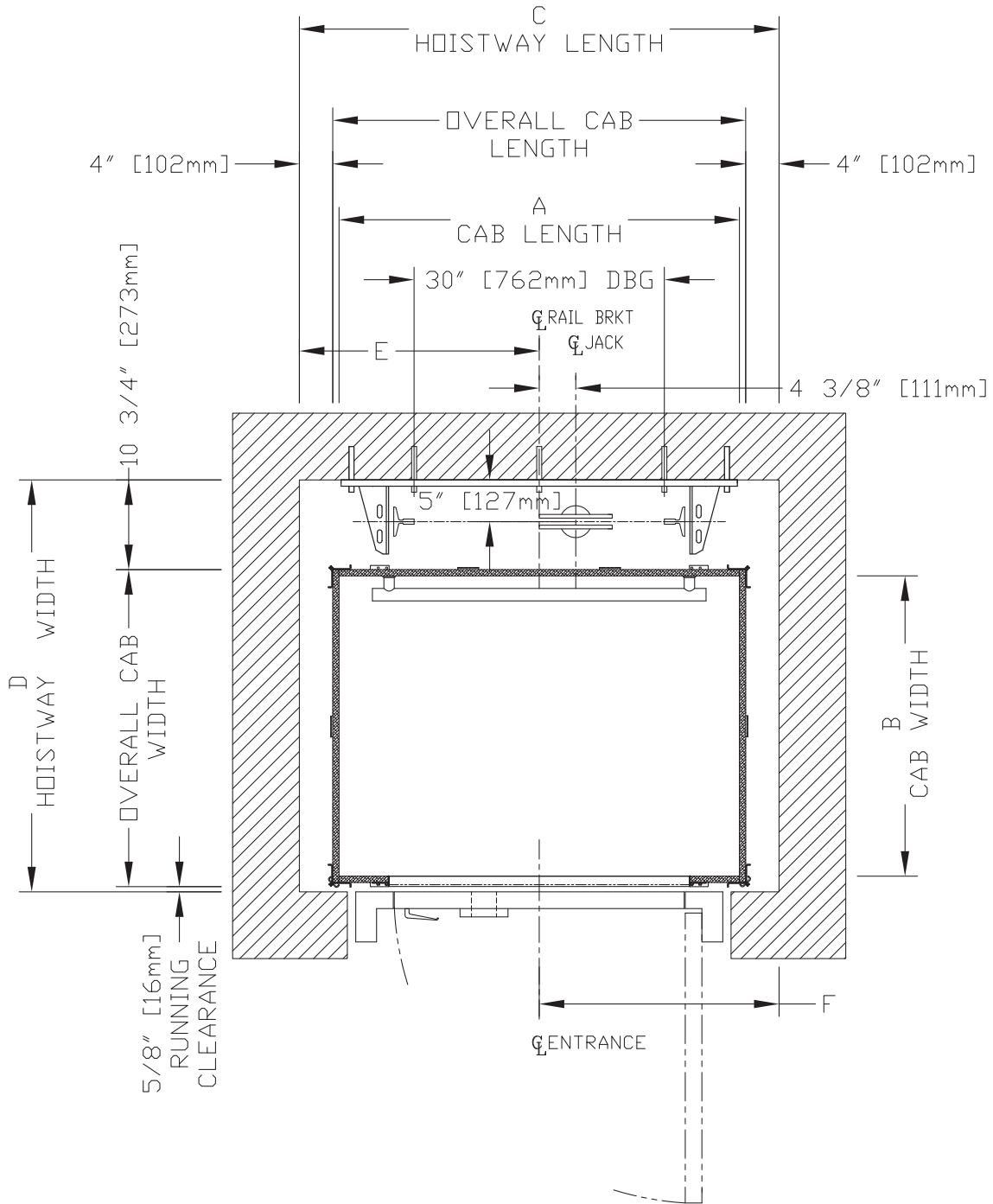
Plan view – Prolift SCL type 4 – 42" B wall opening (42" x 48")



HOISTWAY DIMENSIONS

| A CAB LENGTH | | B HOISTWAY LENGTH | | C RAIL BRKT CENTER LINE | | D ENTRANCE CENTER LINE | |
|-----------------|--------|----------------------|--------|----------------------------|--------|---------------------------|--------|
| mm | Inches | mm | Inches | mm | Inches | mm | Inches |
| 1219 | 48 | 1387 | 54 5/8 | 651 | 25 5/8 | 733 | 28 7/8 |

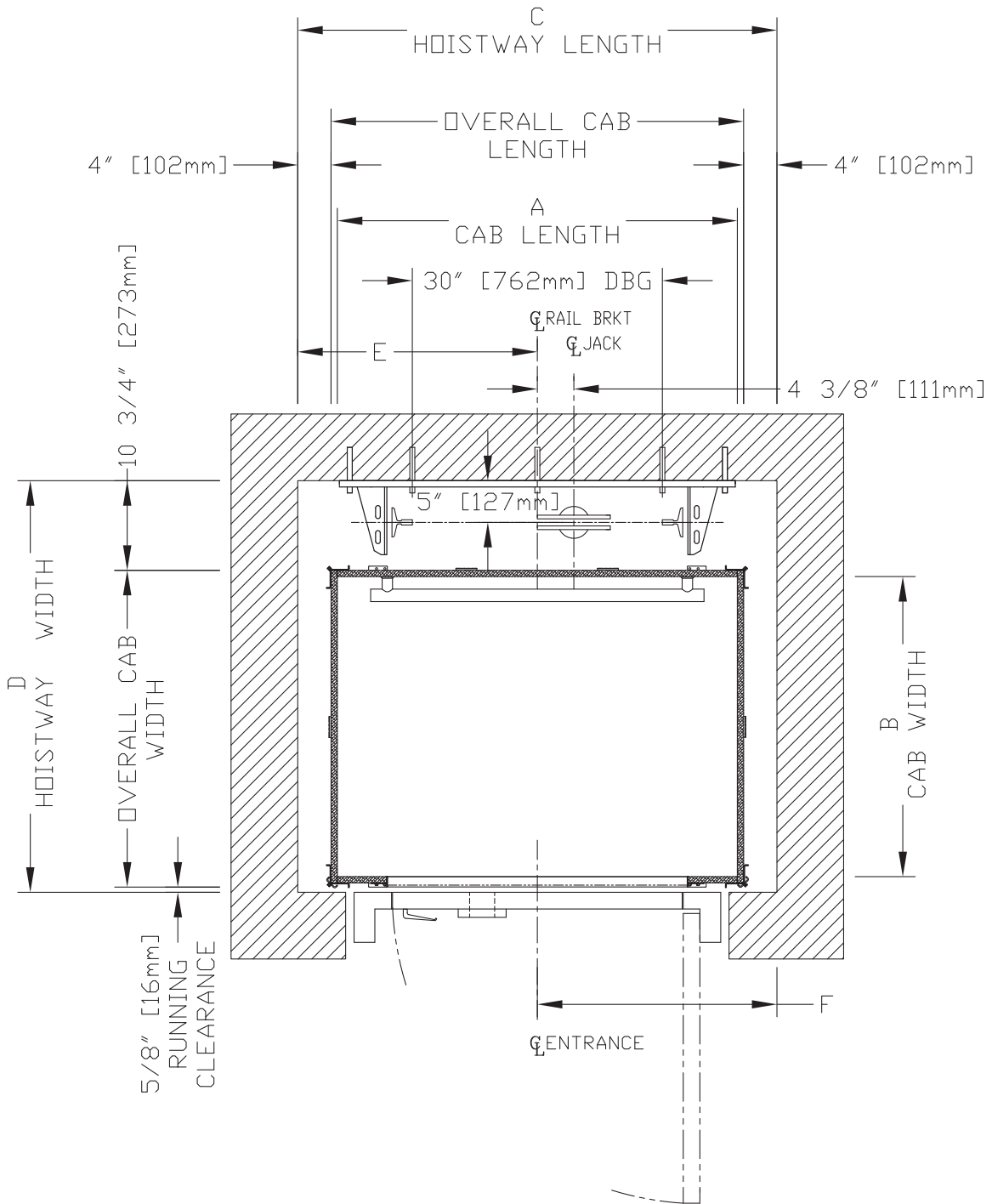
Plan view – Prolift SCL type 5 (36" x 48", 36" x 54", 36" x 60")



HOISTWAY DIMENSIONS

| A CAB LENGTH | | B CAB WIDTH | | C HOISTWAY LENGTH | | D HOISTWAY WIDTH | | E RAIL BRKT CENTER LINE | | F ENTRANCE CENTER LINE | |
|-----------------|--------|----------------|--------|----------------------|--------|---------------------|--------|----------------------------|--------|---------------------------|--------|
| mm | Inches | mm | Inches | mm | Inches | mm | Inches | mm | Inches | mm | Inches |
| 1219 | 48 | 914 | 36 | 1461 | 57 1/2 | 1254 | 49 3/8 | 730 | 28 3/4 | 730 | 28 3/4 |
| 1372 | 54 | 914 | 36 | 1613 | 63 1/2 | 1254 | 49 3/8 | 806 | 31 3/4 | 806 | 31 3/4 |
| 1524 | 60 | 914 | 36 | 1765 | 69 1/2 | 1254 | 49 3/8 | 883 | 34 3/4 | 883 | 34 3/4 |

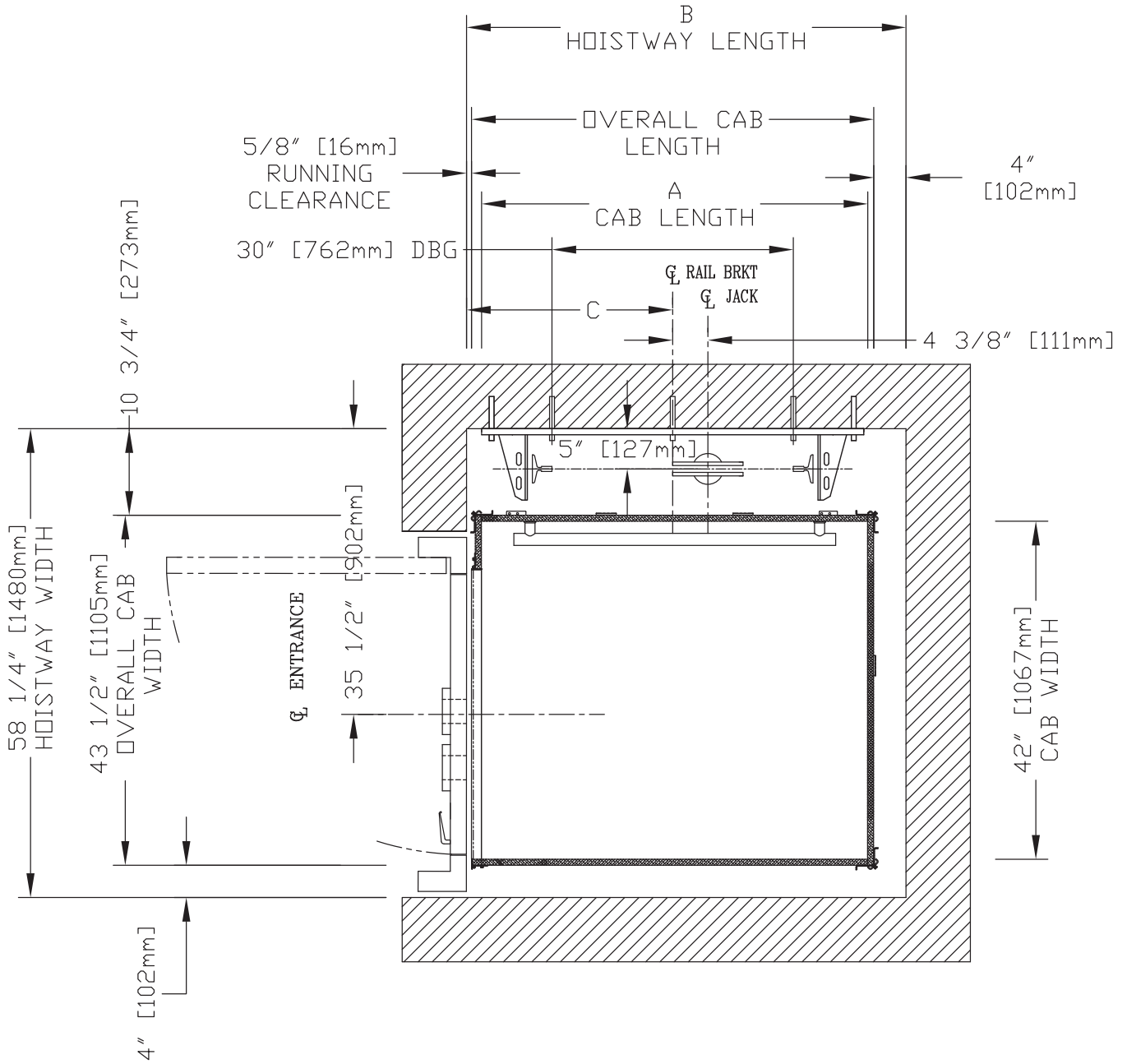
Plan view – Prolift SCL type 5 (42" x 48")



HOISTWAY DIMENSIONS

| A CAB LENGTH | | B CAB WIDTH | | C HOISTWAY LENGTH | | D HOISTWAY WIDTH | | E RAIL BRKT CENTER LINE | | F ENTRANCE CENTER LINE | |
|-----------------|--------|----------------|--------|----------------------|--------|---------------------|--------|----------------------------|--------|---------------------------|--------|
| mm | Inches | mm | Inches | mm | Inches | mm | Inches | mm | Inches | mm | Inches |
| 1219 | 48 | 1067 | 42 | 1461 | 57 1/2 | 1407 | 55 3/8 | 730 | 28 3/4 | 730 | 28 3/4 |

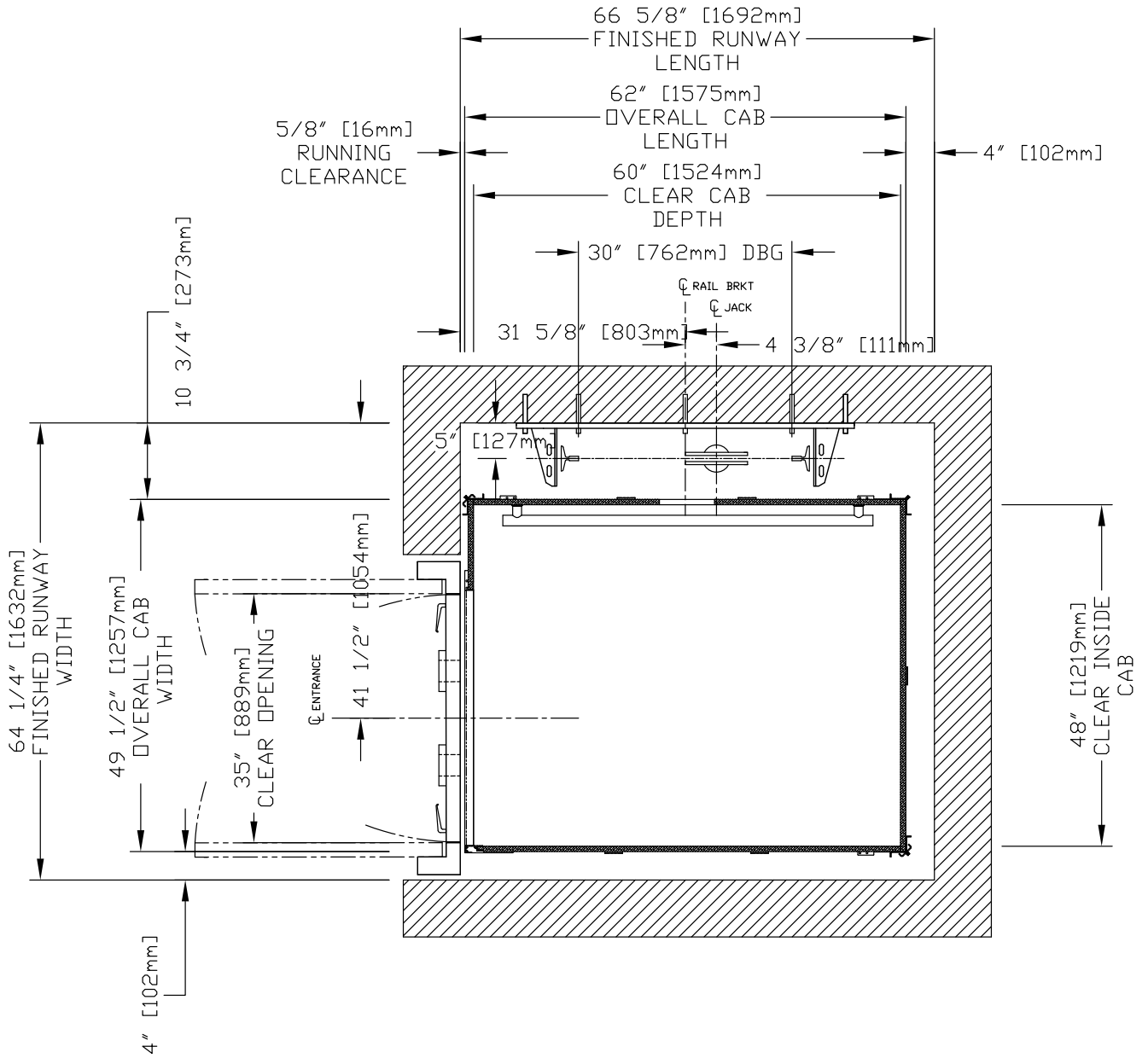
Plan view – Prolift HD type 1 left-hand (42" x 54", 42" x 60")



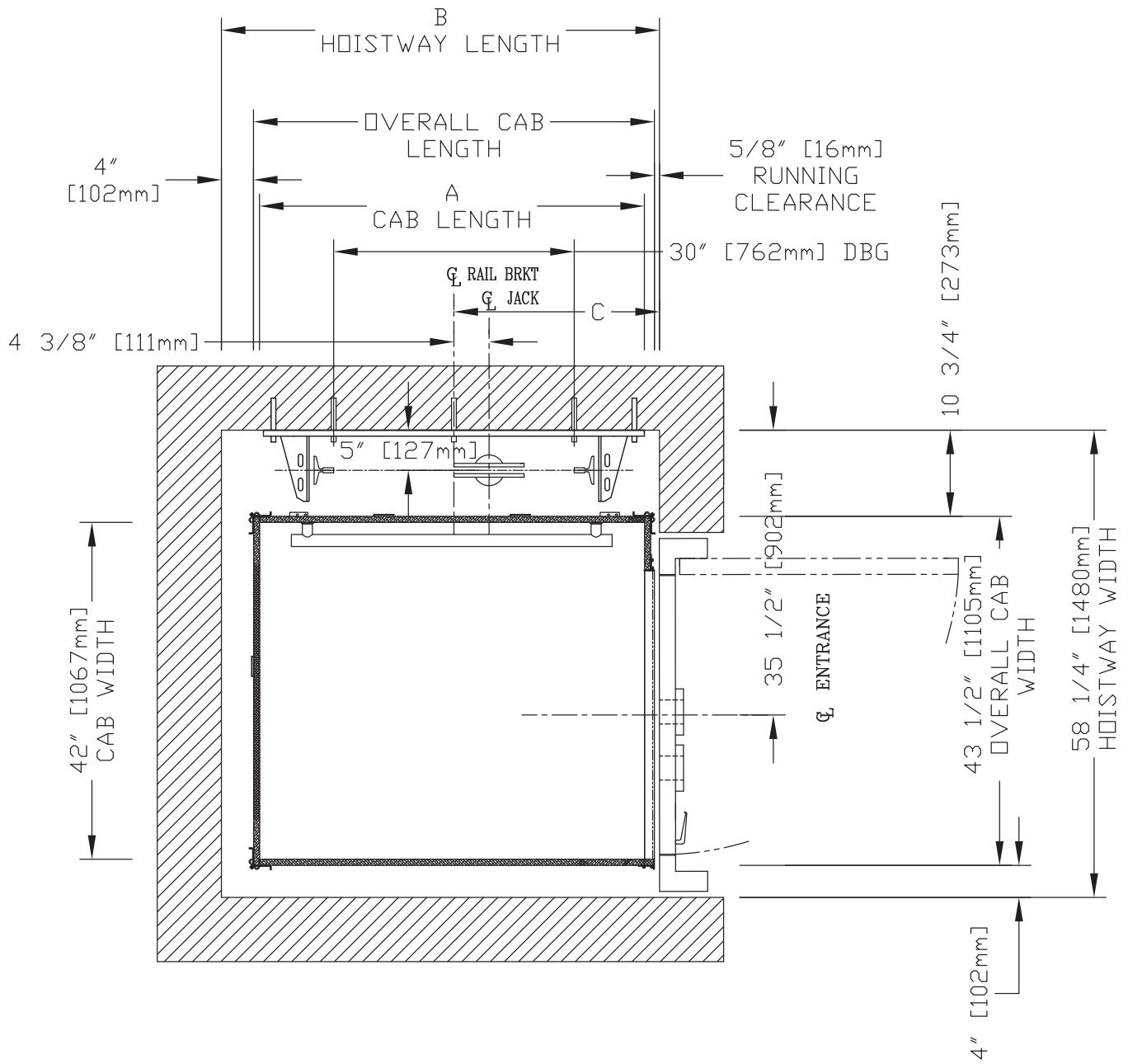
HOISTWAY DIMENSIONS

| A CAB LENGTH | | B HOISTWAY LENGTH | | C RAIL BRKT CENTER LINE | |
|-----------------|--------|----------------------|--------|----------------------------|--------|
| mm | Inches | mm | Inches | mm | Inches |
| 1372 | 54 | 1540 | 60 5/8 | 727 | 28 5/8 |
| 1524 | 60 | 1692 | 66 5/8 | 803 | 31 5/8 |

Plan view – Prolift HD type 1 left-hand (48" x 60")



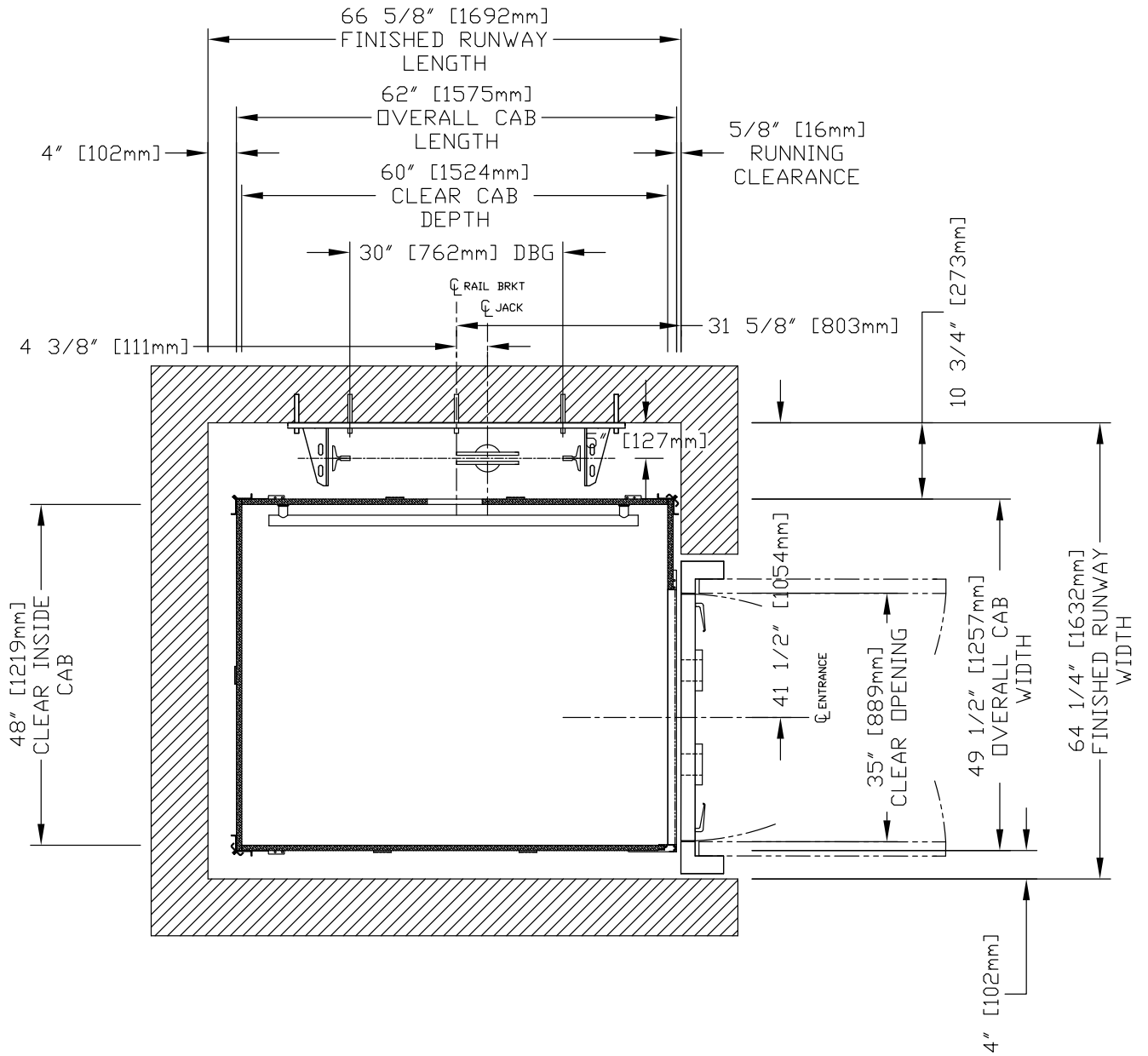
Plan view – Prolift HD type 1 right-hand (42" x 54", 42" x 60")



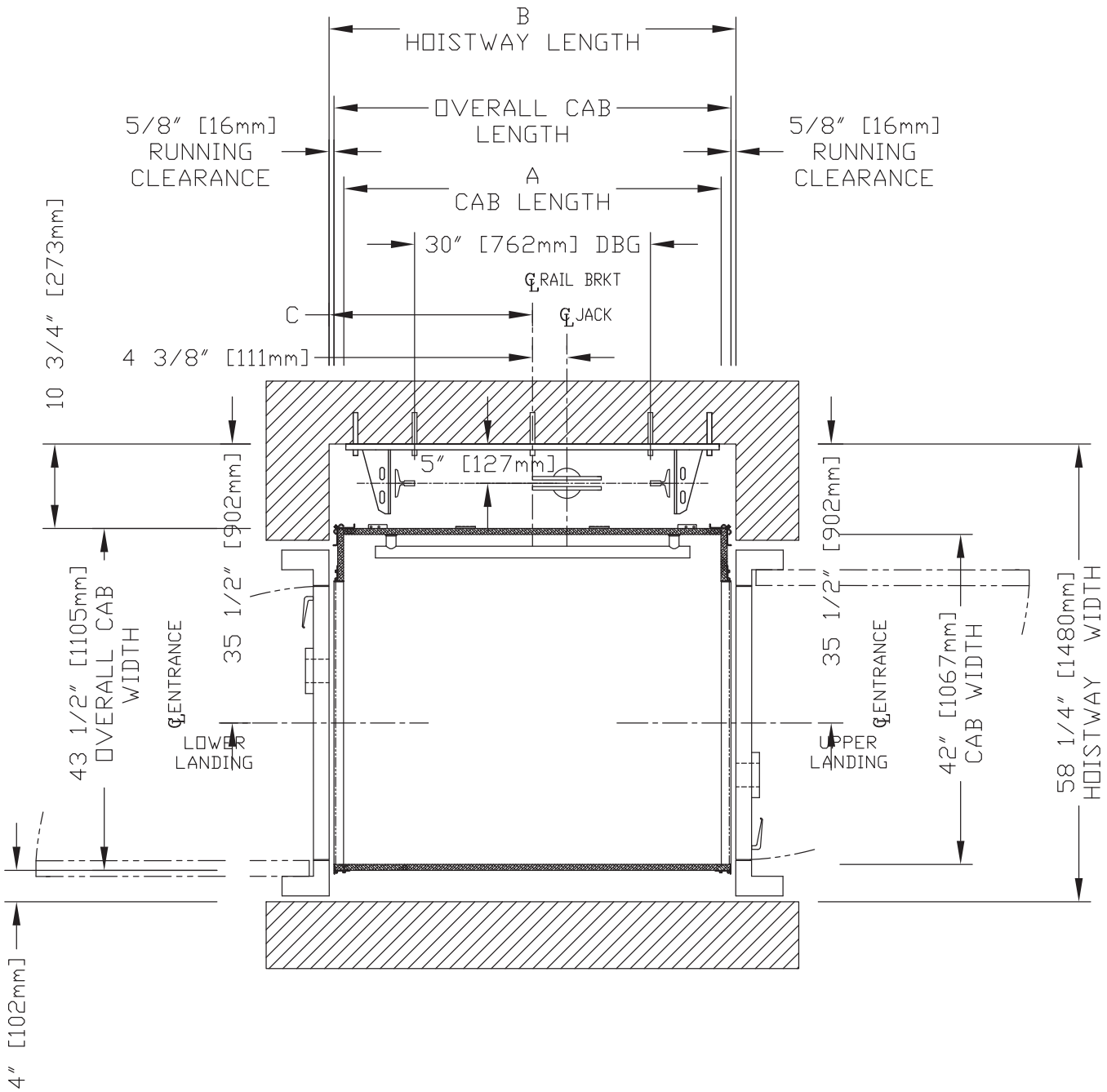
HOISTWAY DIMENSIONS

| A CAB LENGTH | | B HOISTWAY LENGTH | | C RAIL BRKT CENTER LINE | |
|-----------------|--------|----------------------|--------|----------------------------|--------|
| mm | Inches | mm | Inches | mm | Inches |
| 1372 | 54 | 1540 | 60 5/8 | 727 | 28 5/8 |
| 1524 | 60 | 1692 | 66 5/8 | 803 | 31 5/8 |

Plan view – Prolift HD type 1 right-hand (48" x 60")



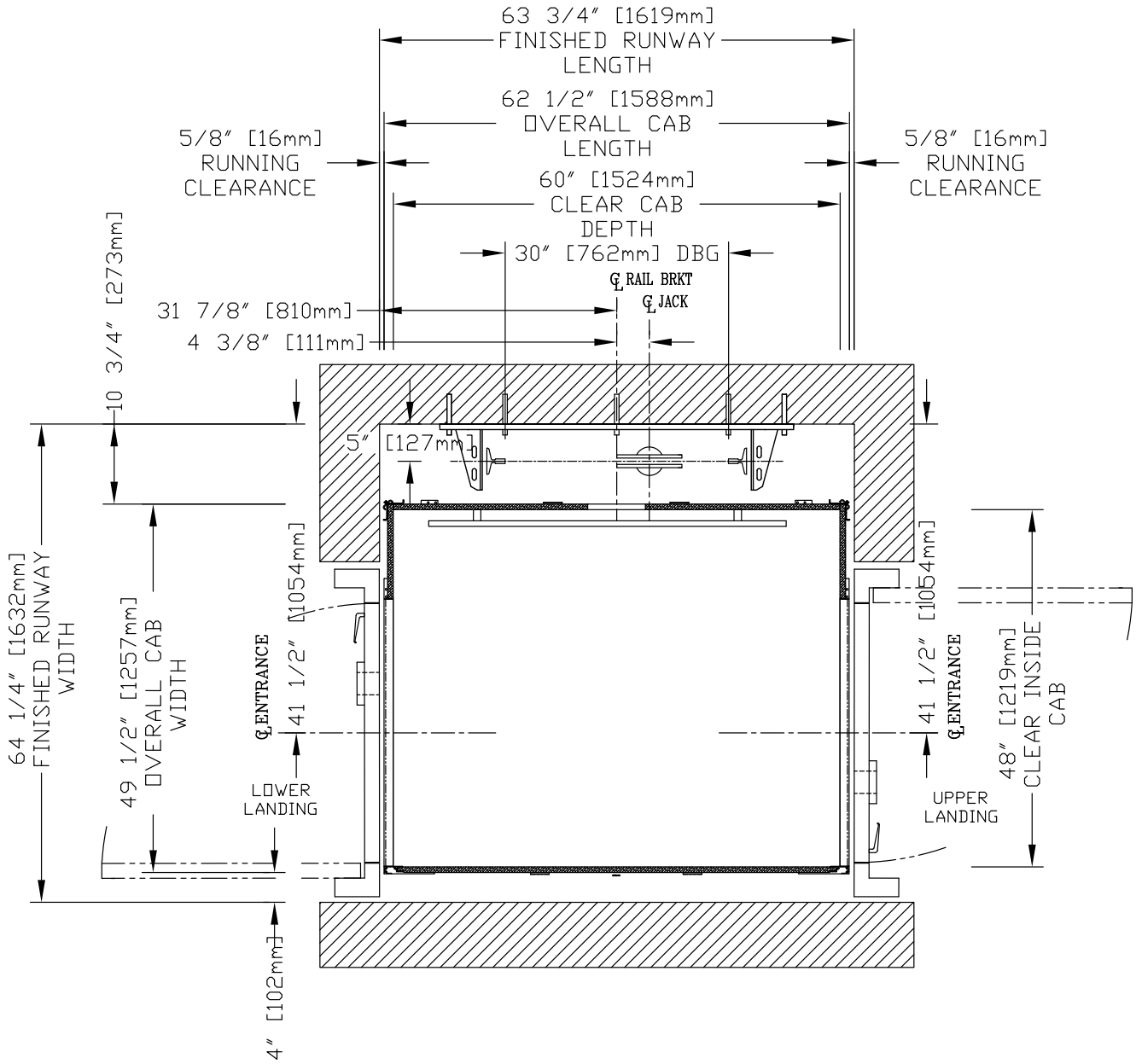
Plan view – Prolift HD type 2 (42" x 54", 42" x 60")



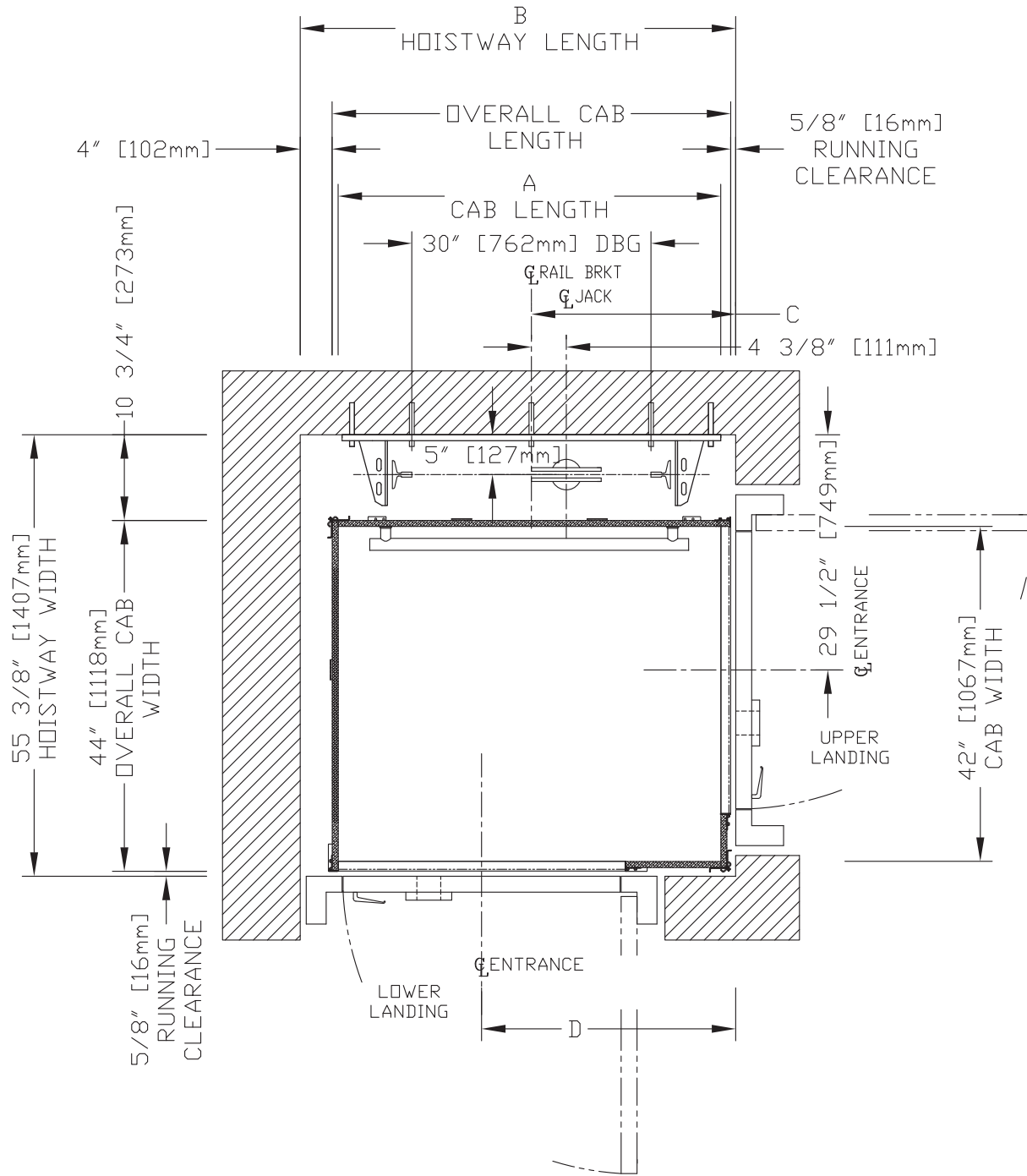
HOISTWAY DIMENSIONS

| A CAB LENGTH | | B HOISTWAY LENGTH | | C RAIL BRKT CENTER LINE | |
|-----------------|--------|----------------------|--------|----------------------------|--------|
| mm | Inches | mm | Inches | mm | Inches |
| 1372 | 54 | 1467 | 57 3/4 | 733 | 28 7/8 |
| 1524 | 60 | 1619 | 63 3/4 | 810 | 31 7/8 |

Plan view – Prolift HD type 2 (48" x 60")



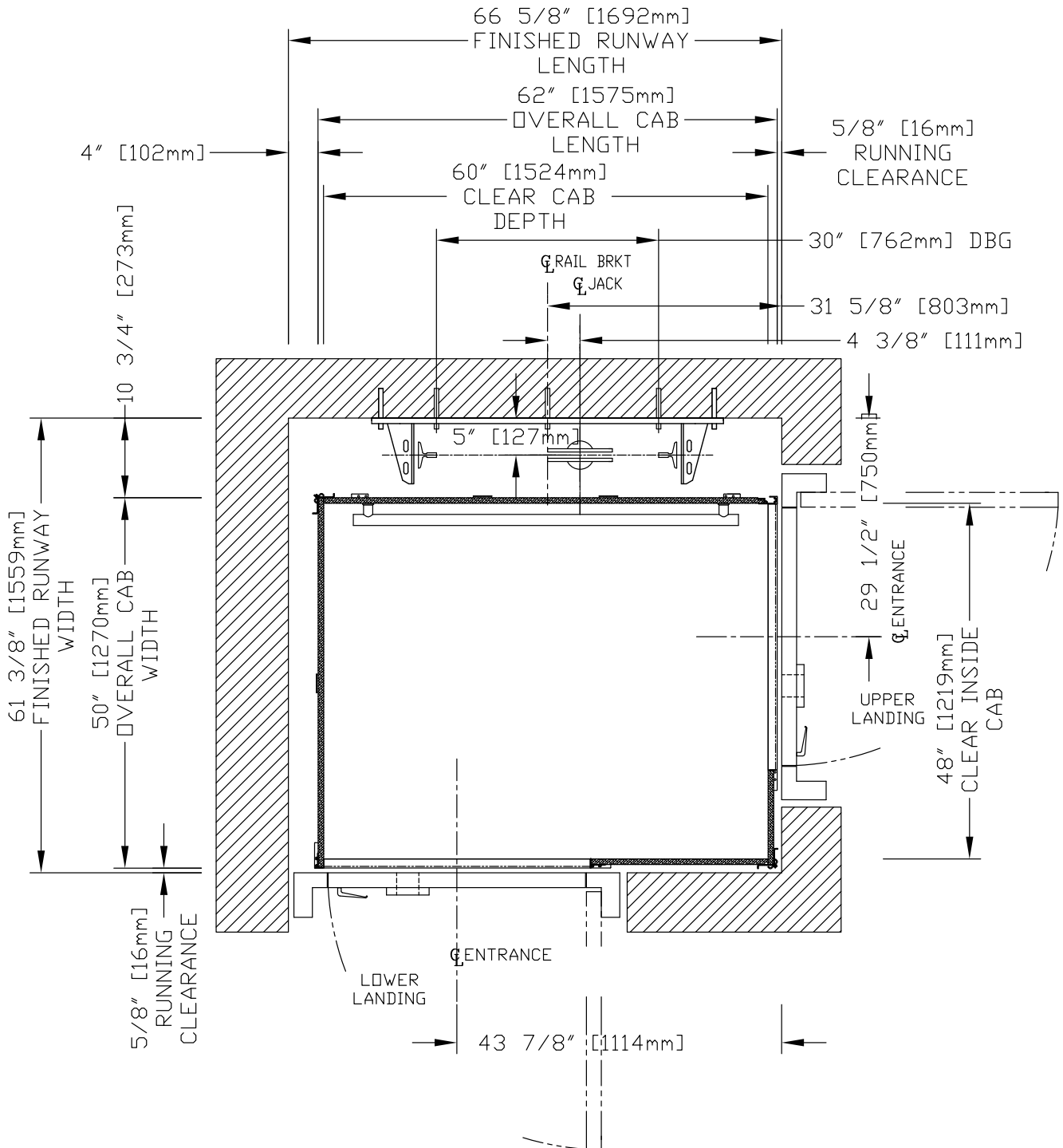
Plan view – Prolift HD type 3 (42" x 54", 42" x 60")



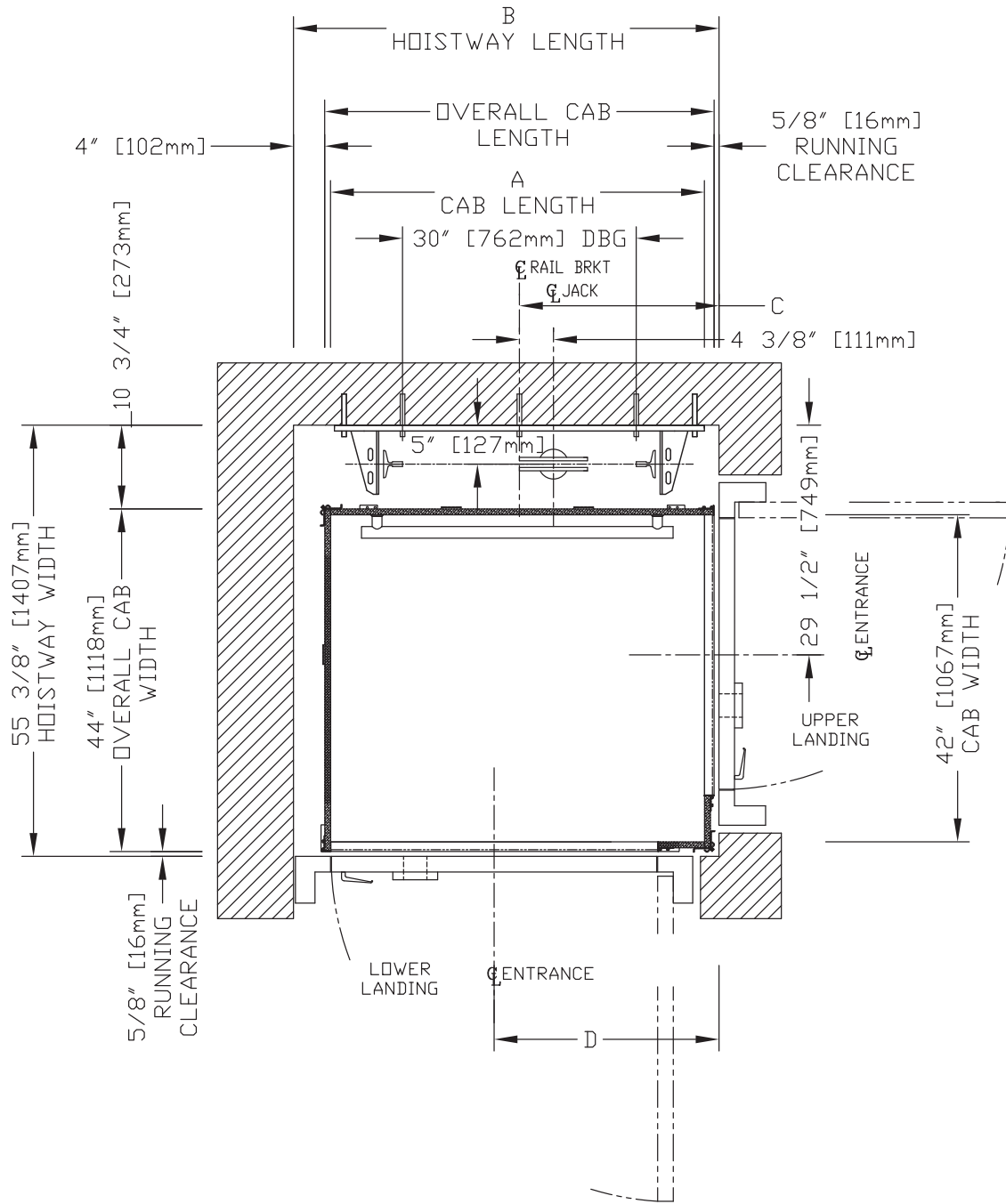
HOISTWAY DIMENSIONS

| A CAB LENGTH | | B HOISTWAY LENGTH | | C RAIL BRKT CENTER LINE | | D ENTRANCE CENTER LINE | |
|-----------------|--------|----------------------|--------|----------------------------|--------|---------------------------|--------|
| mm | Inches | mm | Inches | mm | Inches | mm | Inches |
| 1372 | 54 | 1540 | 60 5/8 | 727 | 28 5/8 | 962 | 37 7/8 |
| 1524 | 60 | 1692 | 66 5/8 | 803 | 31 5/8 | 1114 | 43 7/8 |

Plan view - Prolift HD type 3 (48" x 60")



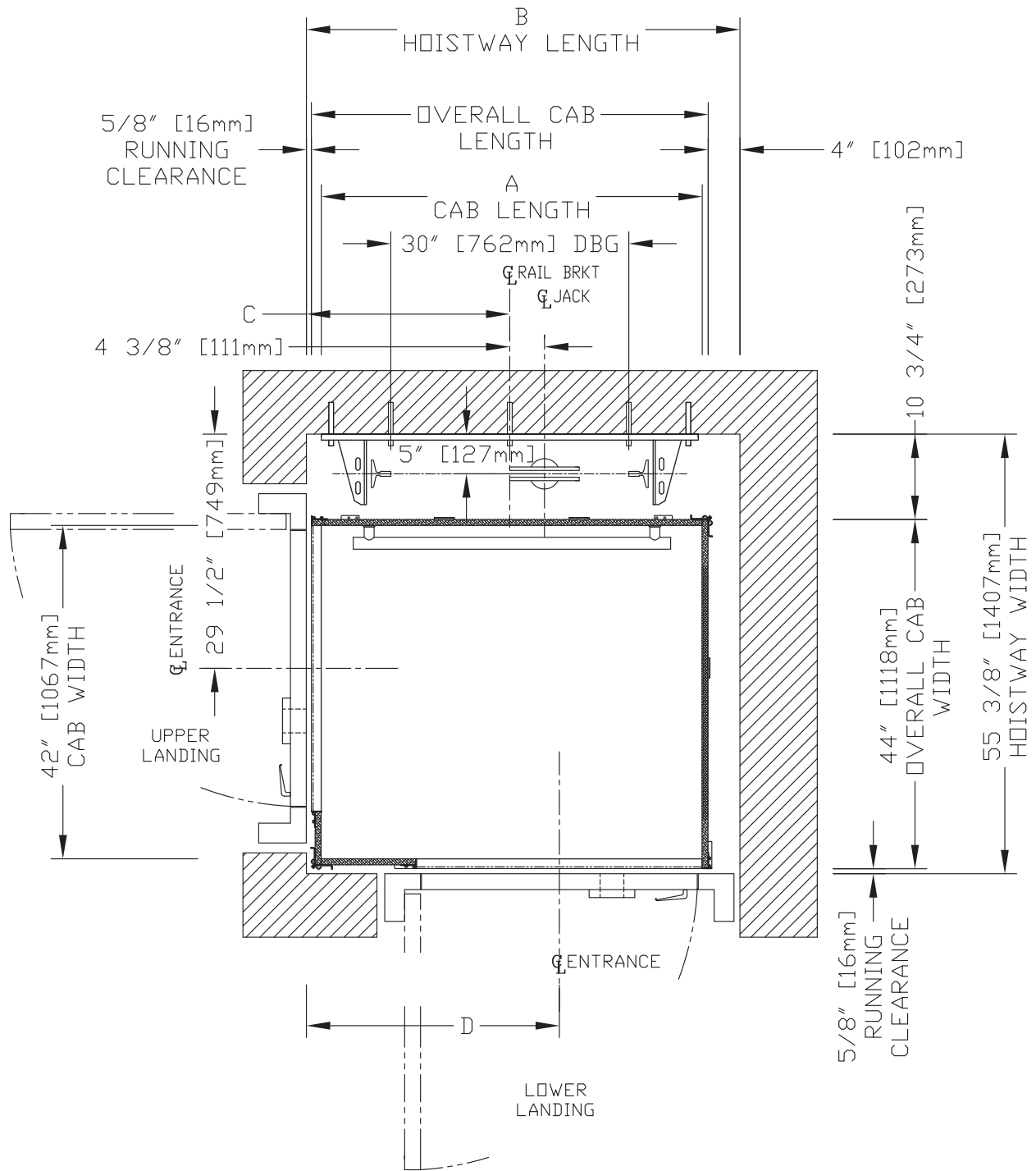
Plan view – Prolift HD type 3 – 42" B wall opening (42" x 54", 42" x 60")



HOISTWAY DIMENSIONS

| A CAB LENGTH | | B HOISTWAY LENGTH | | C RAIL BRKT CENTER LINE | | D ENTRANCE CENTER LINE | |
|-----------------|--------|----------------------|--------|----------------------------|--------|---------------------------|--------|
| mm | Inches | mm | Inches | mm | Inches | mm | Inches |
| 1372 | 54 | 1540 | 60 5/8 | 727 | 28 5/8 | 886 | 34 7/8 |
| 1524 | 60 | 1692 | 66 5/8 | 803 | 31 5/8 | 1038 | 40 7/8 |

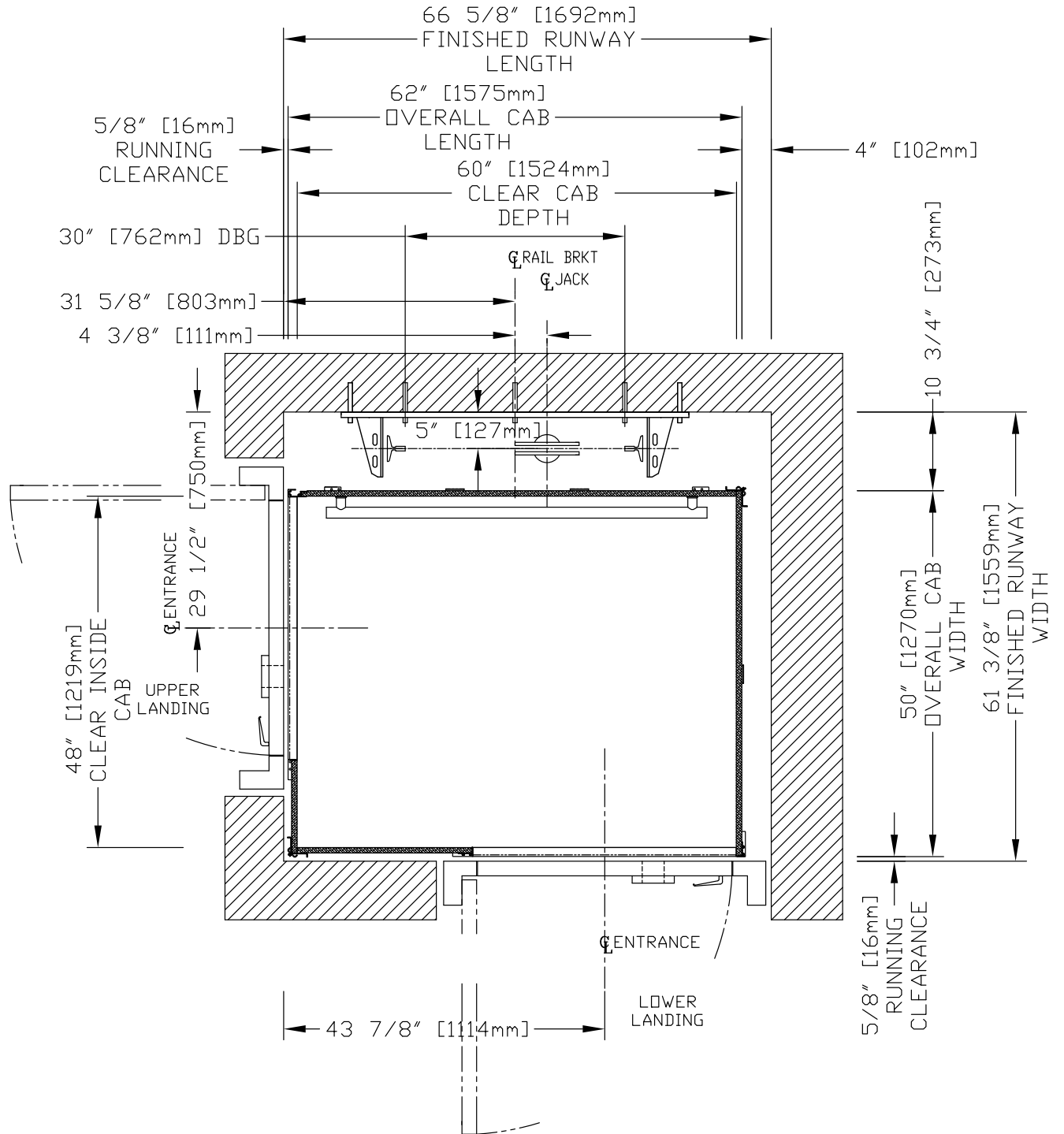
Plan view – Prolift HD type 4 (42" x 54", 42" x 60")



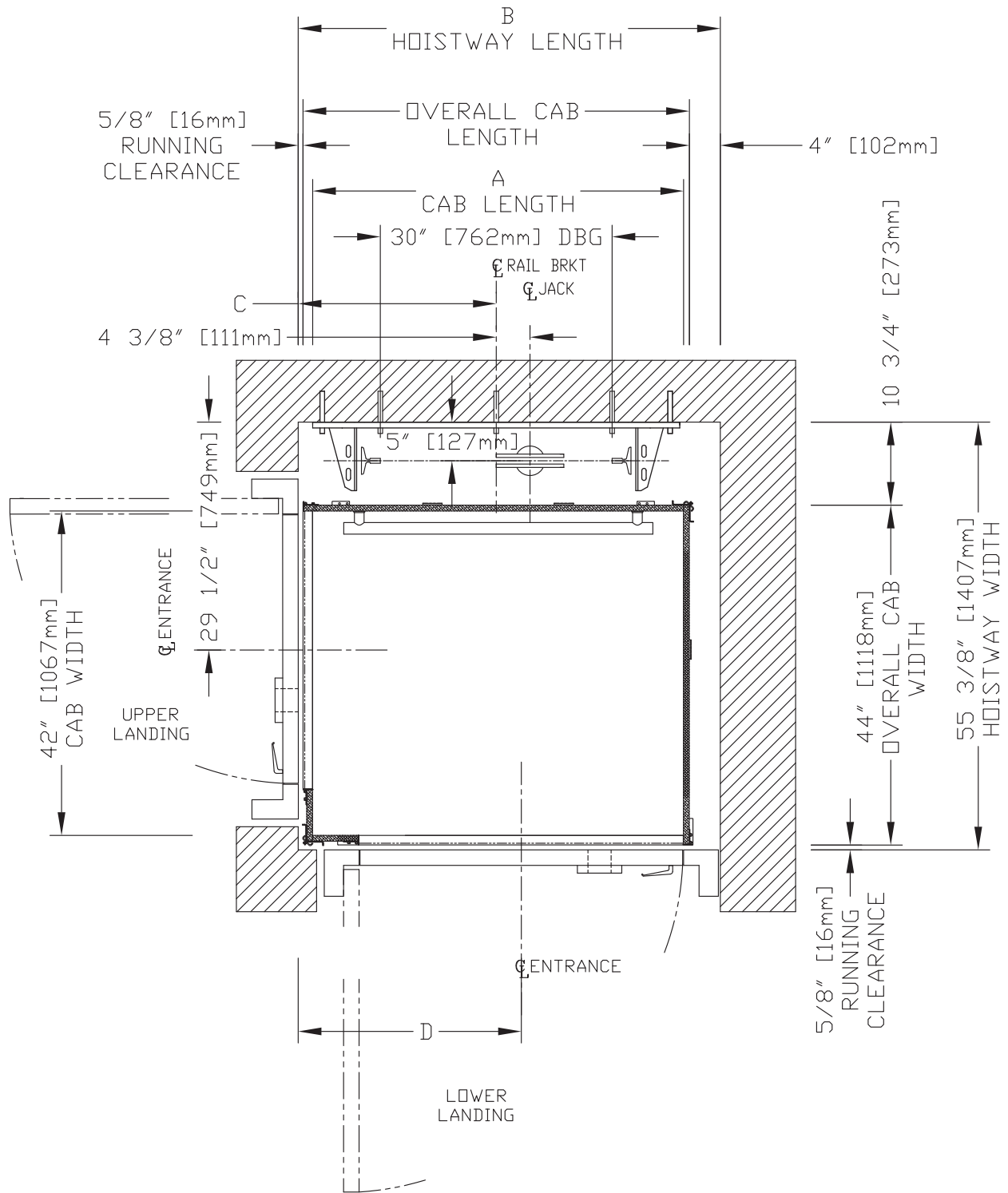
HOISTWAY DIMENSIONS

| A CAB LENGTH | | B HOISTWAY LENGTH | | C RAIL BRKT CENTER LINE | | D ENTRANCE CENTER LINE | |
|-----------------|--------|----------------------|--------|----------------------------|--------|---------------------------|--------|
| mm | Inches | mm | Inches | mm | Inches | mm | Inches |
| 1372 | 54 | 1540 | 60 5/8 | 727 | 28 5/8 | 962 | 37 7/8 |
| 1524 | 60 | 1692 | 66 5/8 | 803 | 31 5/8 | 1114 | 43 7/8 |

Plan view – Prolift HD type 4 (48" x 60")



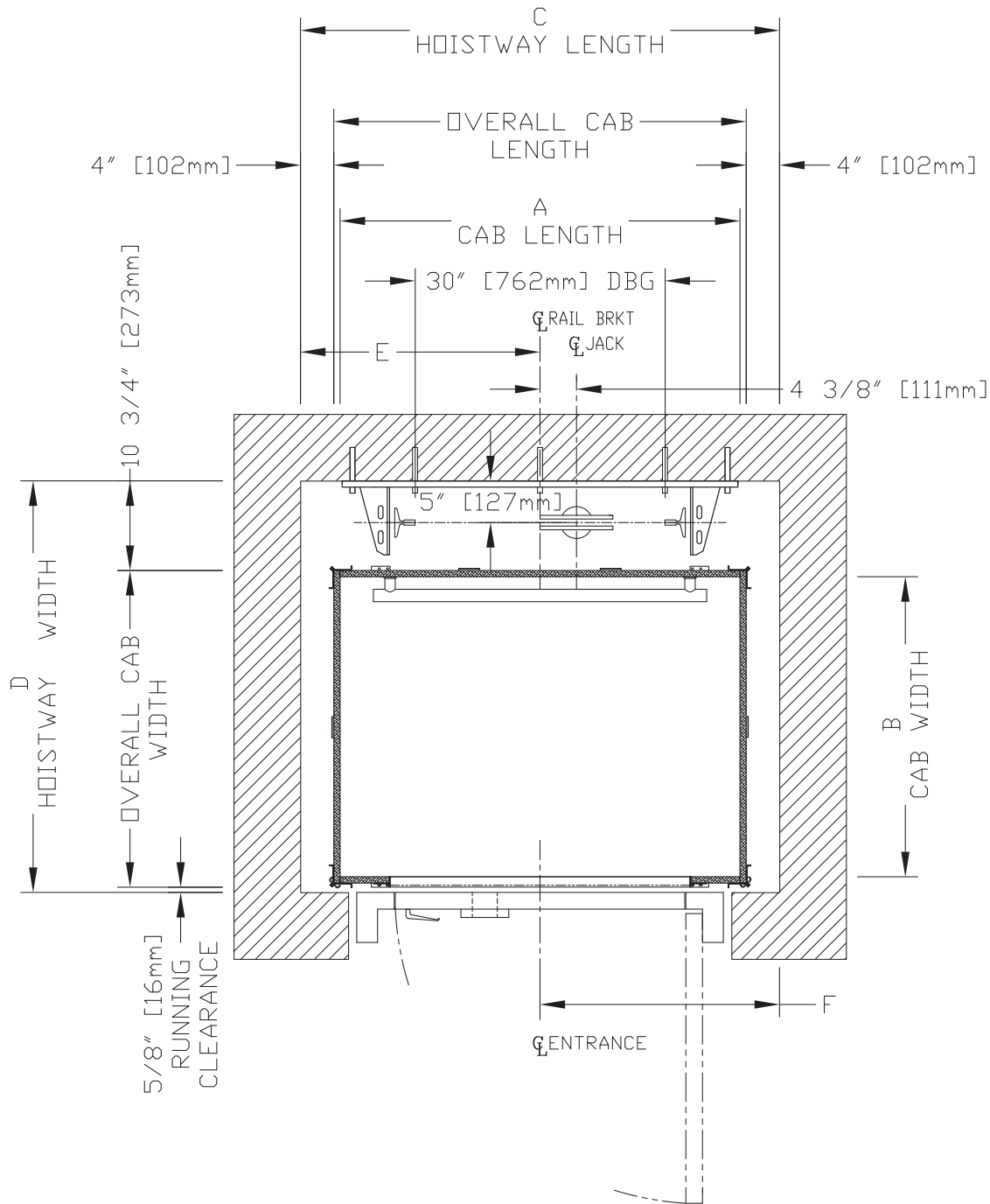
Plan view – Prolift HD type 4 – 42" B wall opening (42" x 54", 42" x 60")



HOISTWAY DIMENSIONS

| A CAB LENGTH | | B HOISTWAY LENGTH | | C RAIL BRKT CENTER LINE | | D ENTRANCE CENTER LINE | |
|-----------------|--------|----------------------|--------|----------------------------|--------|---------------------------|--------|
| mm | Inches | mm | Inches | mm | Inches | mm | Inches |
| 1372 | 54 | 1540 | 60 5/8 | 727 | 28 5/8 | 886 | 34 7/8 |
| 1524 | 60 | 1692 | 66 5/8 | 803 | 31 5/8 | 1038 | 40 7/8 |

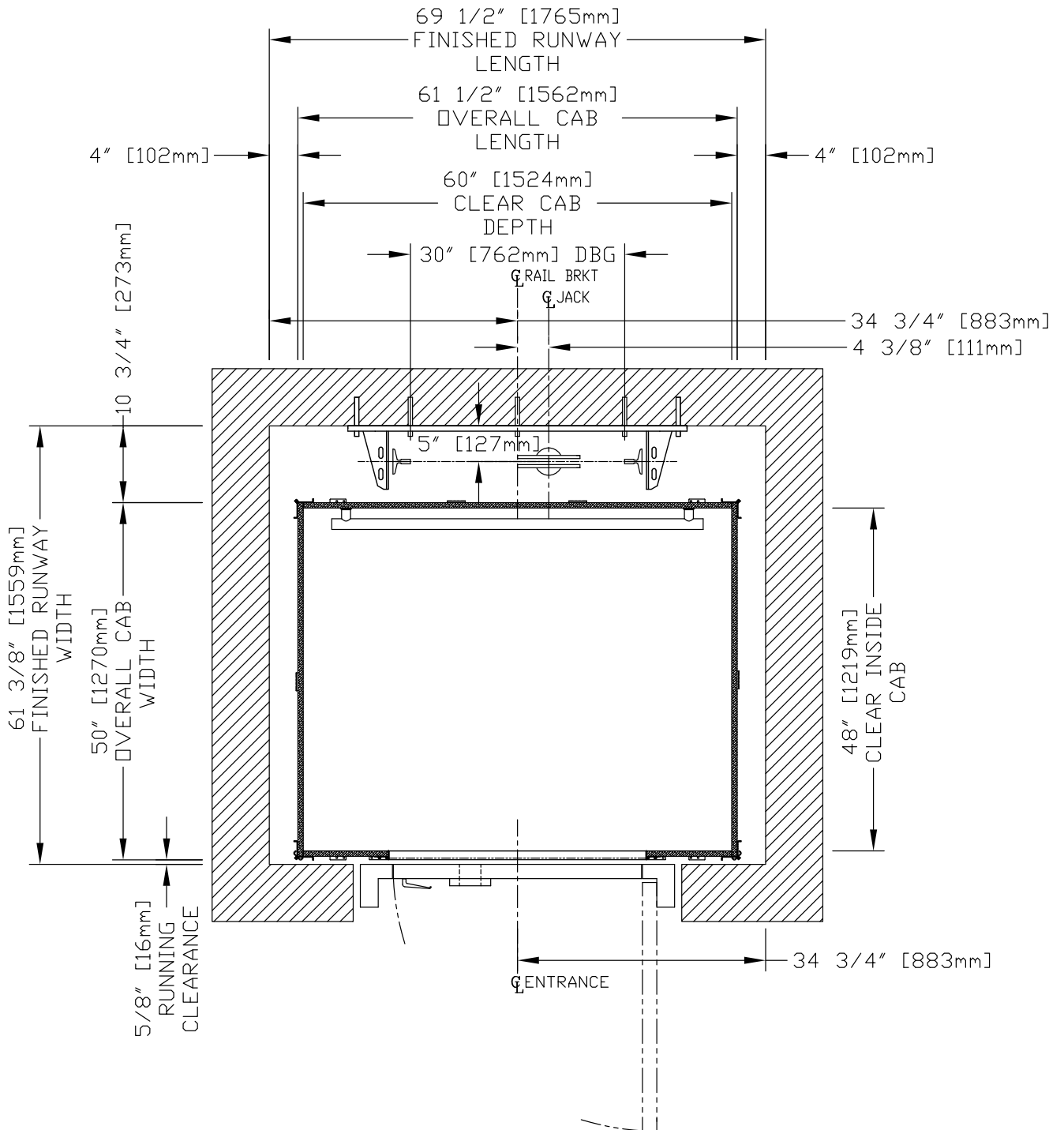
Plan view – Prolift HD type 5 (42" x 54", 42" x 60")



HOISTWAY DIMENSIONS

| A CAB LENGTH | | B CAB WIDTH | | C HOISTWAY LENGTH | | D HOISTWAY WIDTH | | E RAIL BRKT CENTER LINE | | F ENTRANCE CENTER LINE | |
|-----------------|--------|----------------|--------|----------------------|--------|---------------------|--------|----------------------------|--------|---------------------------|--------|
| mm | Inches | mm | Inches | mm | Inches | mm | Inches | mm | Inches | mm | Inches |
| 1372 | 54 | 1067 | 42 | 1613 | 63 1/2 | 1407 | 55 3/8 | 806 | 31 3/4 | 806 | 31 3/4 |
| 1524 | 60 | 1067 | 42 | 1765 | 69 1/2 | 1407 | 55 3/8 | 883 | 34 3/4 | 883 | 34 3/4 |

Plan view – Prolift HD type 5 (48" x 60")



Prodoor auto, left-hand

NOTES:

A) DRYWALL OR PARGING (BY OTHERS) AS REQ'D.

B) SEE DATASHEET OF THE INSTALLATION DRAWING FOR LANDING ENTRANCE SCHEDULE AND RUNNING CLEARANCE.

C) ALL INFORMATION IS SUBJECT TO CHANGE.

GENERAL INFORMATION:

- EACH LANDING ENTRANCE SHALL BE SUPPLIED AS A FINISHED ASSEMBLY WITH DOOR AND FRAME BLANKED, REINFORCED, DRILLED AND TAPPED FOR ALL COMPONENTS DETAILED, READY FOR INSTALLATION.
- FRAMES SHALL BE 16 GA., FULLY WELDED CONSTRUCTION WITH ALL WELDED JOINTS GROUND TO A SMOOTH, UNIFORM FINISH.
- DOORS SHALL BE 18 GA., 2" THICK, SWINGING, FLUSH, STEEL REINFORCED CONSTRUCTION COMPLETE WITH GLASS LITE(S) AS INDICATED.
- DOORS/FRAMES TO BE FABRICATED FROM ZINC PIPE COATED GALVANIZED STEEL WITH ZINC RICH PRIMER, FACTORY APPLIED TOUCH-UP AT THOSE AREA WHERE COATING HAS BEEN REMOVED DUE TO WELDING/GRINDING.
- UL/ULC LABELLED ENTRANCES PROVIDED AS INDICATED 1 1/2 HOURS RATED.
- AUTO DOOR OPERATOR IS PROVIDED & INSTALLED IN THE HEADER.

HORIZONTAL SECTION

FRONT VIEW

ALTERNATE MOUNTING

DRY WALL

CONCRETE

CUSTOMER: _____

PROJECT: _____

ADDRESS: _____

PRODOOR 36" AUTOMATIC LH

DATE: 11/10/11

REVISION: 01/10/11

DATE: 01/10/11

Part No. _____

Version No. _____

savaria

JOB No. _____

JOB NUMBER 1 OF 1

Prodoor auto, right-hand

NOTES:

- A) DRYWALL OR PARGING (BY OTHERS) AS REQ'D.
- B) SEE DATASHEET OF THE INSTALLATION DRAWING FOR LANDING ENTRANCE SCHEDULE AND RUNNING CLEARANCE.
- C) ALL INFORMATION IS SUBJECT TO CHANGE.

GENERAL INFORMATION:

- EACH LANDING ENTRANCE SHALL BE SUPPLIED AS A FINISHED ASSEMBLY WITH DOOR AND FRAME BLENDED, REINFORCED, DRILLED AND TAPPED FOR ALL COMPONENTS DETAILED, READY FOR INSTALLATION.
- FRAMES SHALL BE 16 GA., FULLY WELDED CONSTRUCTION WITH ALL WELDED JOINTS GROUND TO A SMOOTH, UNIFORM FINISH.
- DOORS SHALL BE 18 GA., 2" THICK, SWINGING, FLUSH, STEEL REINFORCED CONSTRUCTION COMPLETE WITH GLASS LITES AS INDICATED.
- DOORS/FRAMES TO BE FABRICATED FROM ZINC W/PE COATED GALVANIZED STEEL WITH ZINC RICH PRIMER, FACTORY APPLIED TOUCH-UP AT THOSE AREA WHERE COATING HAS BEEN REMOVED DUE TO WELDING/GRINDING.
- UL/ULC LABELLED ENTRANCES PROVIDED AS INDICATED 1 1/2 HOURS RATED.
- AUTO DOOR OPERATOR IS PROVIDED & INSTALLED IN THE HEADER.

HORIZONTAL SECTION

FRONT VIEW

Part No. _____
Version No. _____

DATE: _____
PROJECT: _____
DRAWN BY: _____
CHECKED BY: _____

CUSTOMER: _____
PROJECT: _____
ADDRESS: _____

PRODOOR 36" AUTOMATIC RH

Per No. _____

Version No. _____

savaria

JOB No. _____ JOB NUMBER 1 OF 1

Prodoor manual, left-hand

NOTES:

- A) DRYWALL OR PARGING (BY OTHERS) AS REQ'D.
- B) SEE DATASHEET OF THE INSTALLATION DRAWING FOR LANDING ENTRANCE SCHEDULE AND RUNNING CLEARANCE.
- C) ALL INFORMATION IS SUBJECT TO CHANGE.

GENERAL INFORMATION:

- EACH LANDING ENTRANCE SHALL BE SUPPLIED AS A FINISHED ASSEMBLY WITH DOOR AND FRAME BLANKED, REINFORCED, DRILLED AND TAPPED FOR ALL COMPONENTS DETAILED, READY FOR INSTALLATION.
- FRAMES SHALL BE 16 GA. FULLY WELDED CONSTRUCTION WITH ALL WELDED JOINTS GROUND TO A SMOOTH, UNIFORM FINISH.
- DOORS SHALL BE 18 GA., 2" THICK, SWINGING, FLUSH, STEEL REINFORCED CONSTRUCTION COMPLETE WITH GLASS LITES AS INDICATED.
- DOORS/FRAMES TO BE FABRICATED FROM ZINC PIPE COATED GALVANIZED STEEL WITH ZINC RICH PRIMER, FACTORY APPLIED TOUCH-UP AT THOSE AREA WHERE COATING HAS BEEN REMOVED DUE TO WELDING/GRINDING.
- UL/ULC LABELLED ENTRANCES PROVIDED AS INDICATED 1 1/2 HOURS RATED.
- MANUAL DOOR: HYDRAULIC DOOR CLOSER PROVIDED.

HORIZONTAL SECTION

FRONT VIEW

ALTERNATE MOUNTING

PRODOOR 36" MANUAL LH

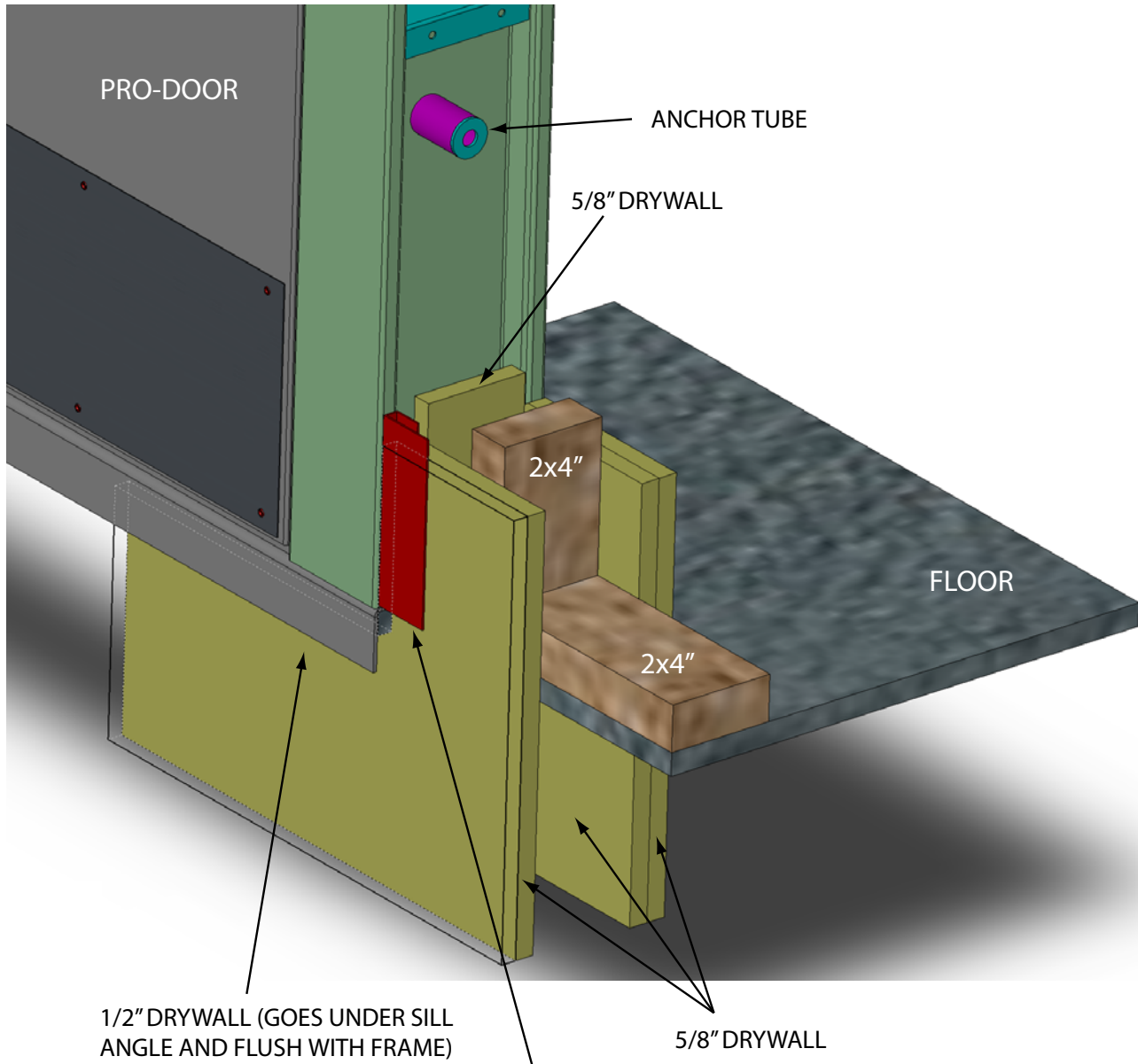
LEFT HAND SWING

LIFT PLATFORM SURFACE

JOB NO. _____

JOB NUMBER 1 OF 1

Prodoor installation (drywall)



NOTE: USE EITHER A J-CHANNEL OR L-SHAPED CORNER BEAD ON EDGE OF DRYWALL FOR REINFORCEMENT.

Other door and gate specifications

For other door and gate specifications, go to our website www.savaria.com, select the “architects and builders” tab at the top of the page and then select “Doors and Gates” from the menu on the left-hand side of the page.

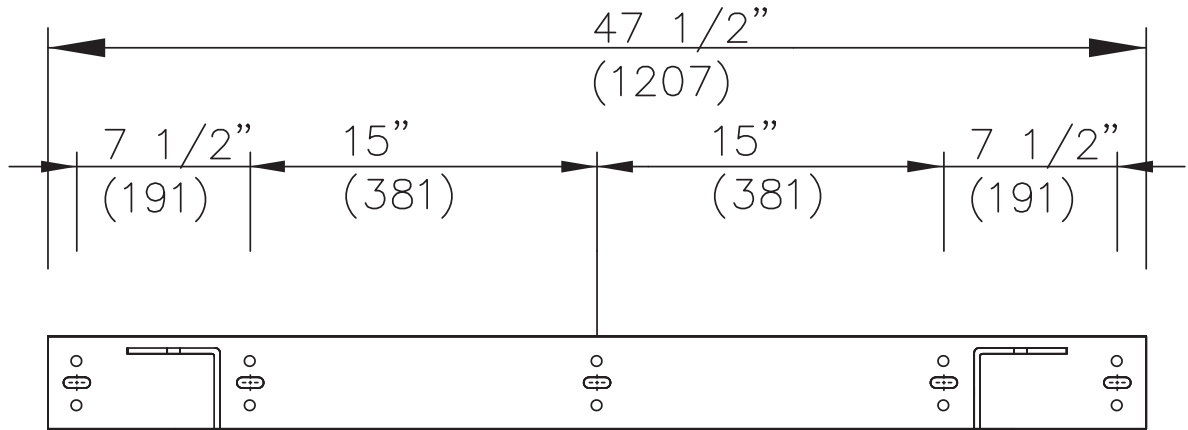
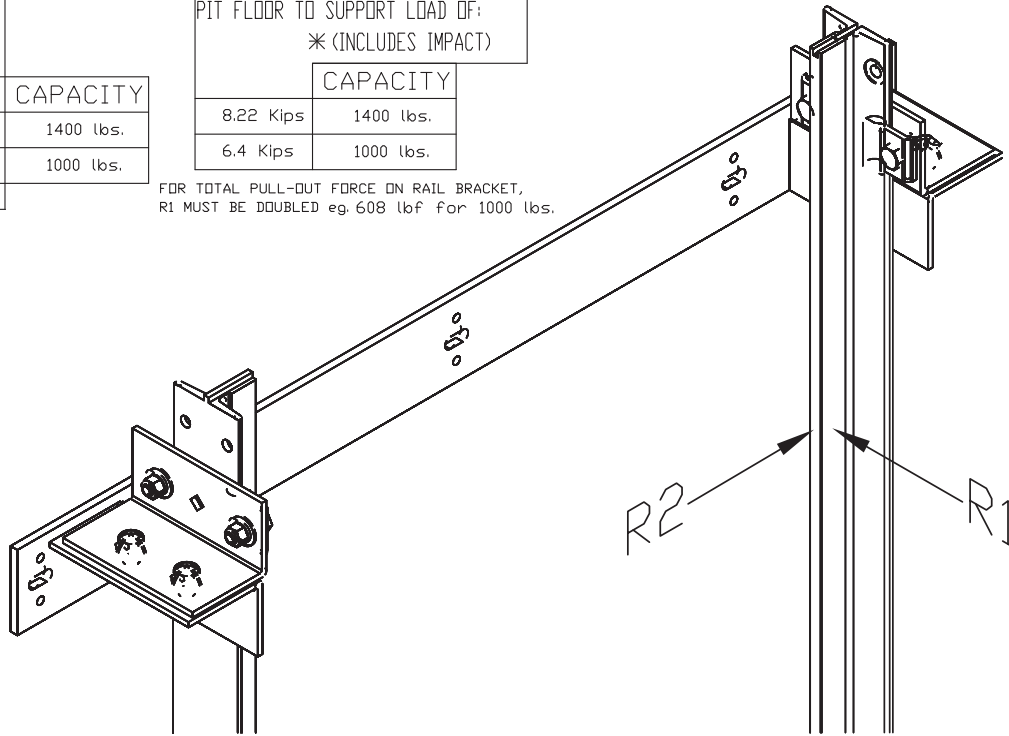
The link is as follows: <http://www.savaria.com/architects/drawings/doors-gates/index.php>.

Loads on building

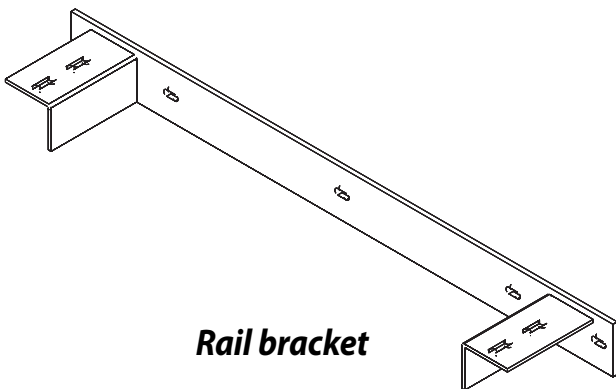
| RAIL FORCES | | |
|----------------------------|------------|-----------|
| | | |
| *R1 | *R2 | CAPACITY |
| 422. lbf. | 251.50lbf. | 1400 lbs. |
| 355.03lbf. | 251.50lbf. | 1000 lbs. |
| RAIL WEIGHT : 8.0 lbs / ft | | |

| R3 NOTE: | |
|--|-----------|
| PIT FLOOR TO SUPPORT LOAD OF: * (INCLUDES IMPACT) | |
| CAPACITY | |
| 8.22 Kips | 1400 lbs. |
| 6.4 Kips | 1000 lbs. |

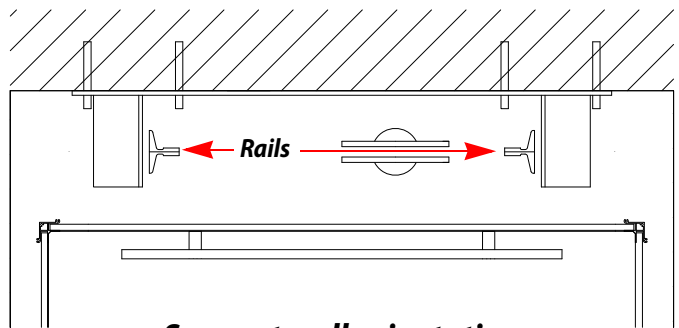
FOR TOTAL PULL-OUT FORCE ON RAIL BRACKET, R1 MUST BE DOUBLED eg. 608 lbf for 1000 lbs.



Rail bracket dimensions

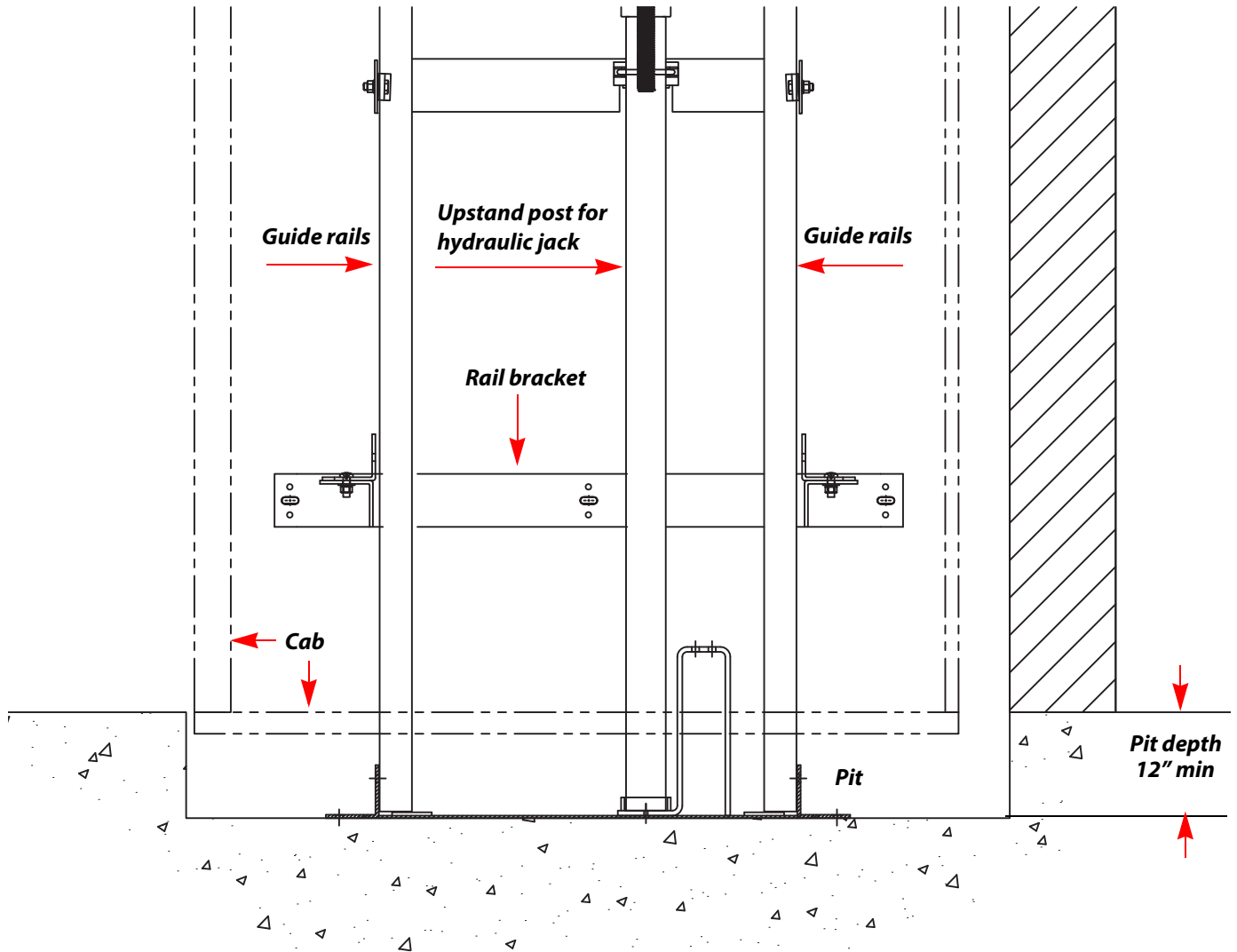


Rail bracket

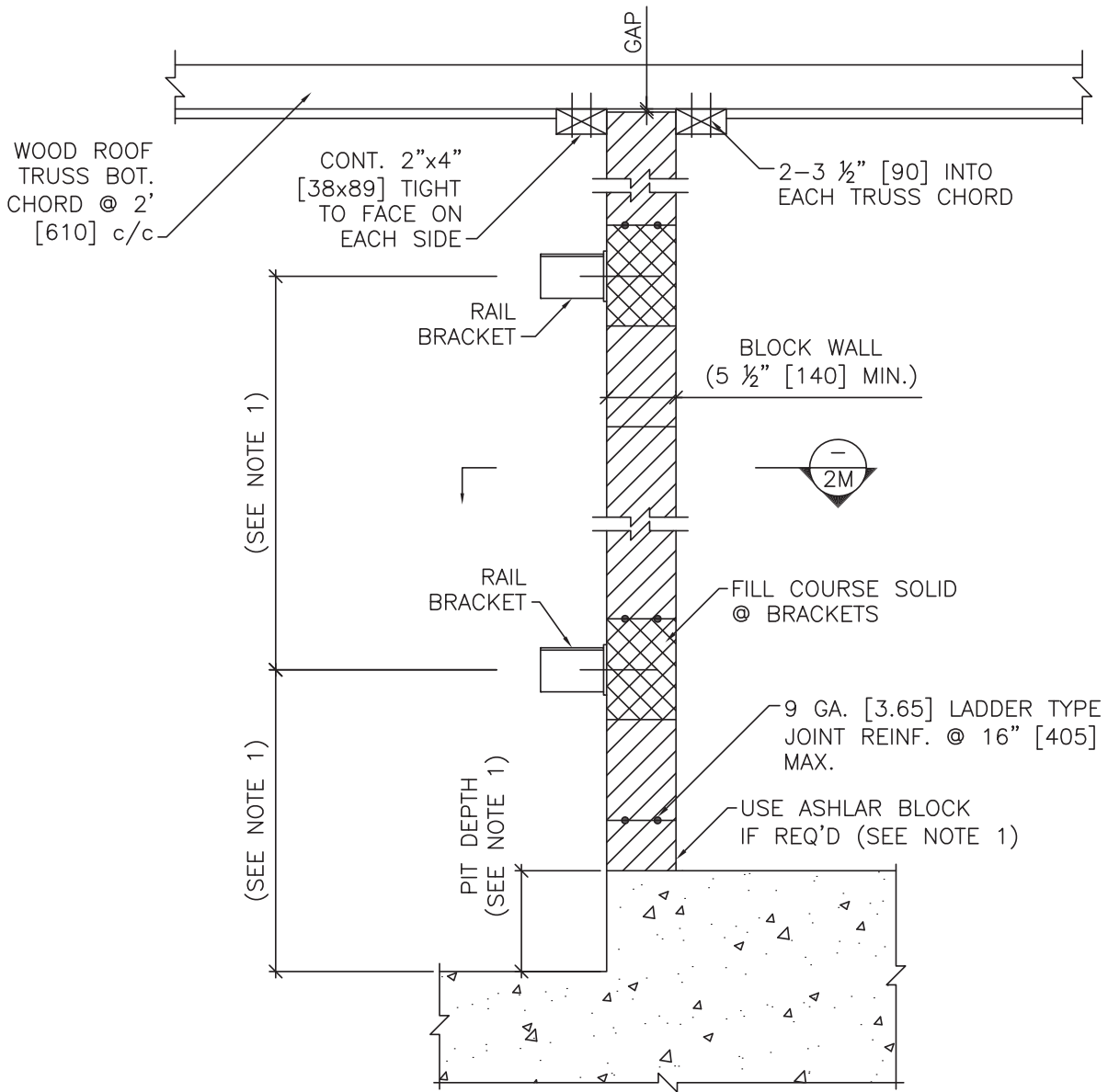


Support wall orientation

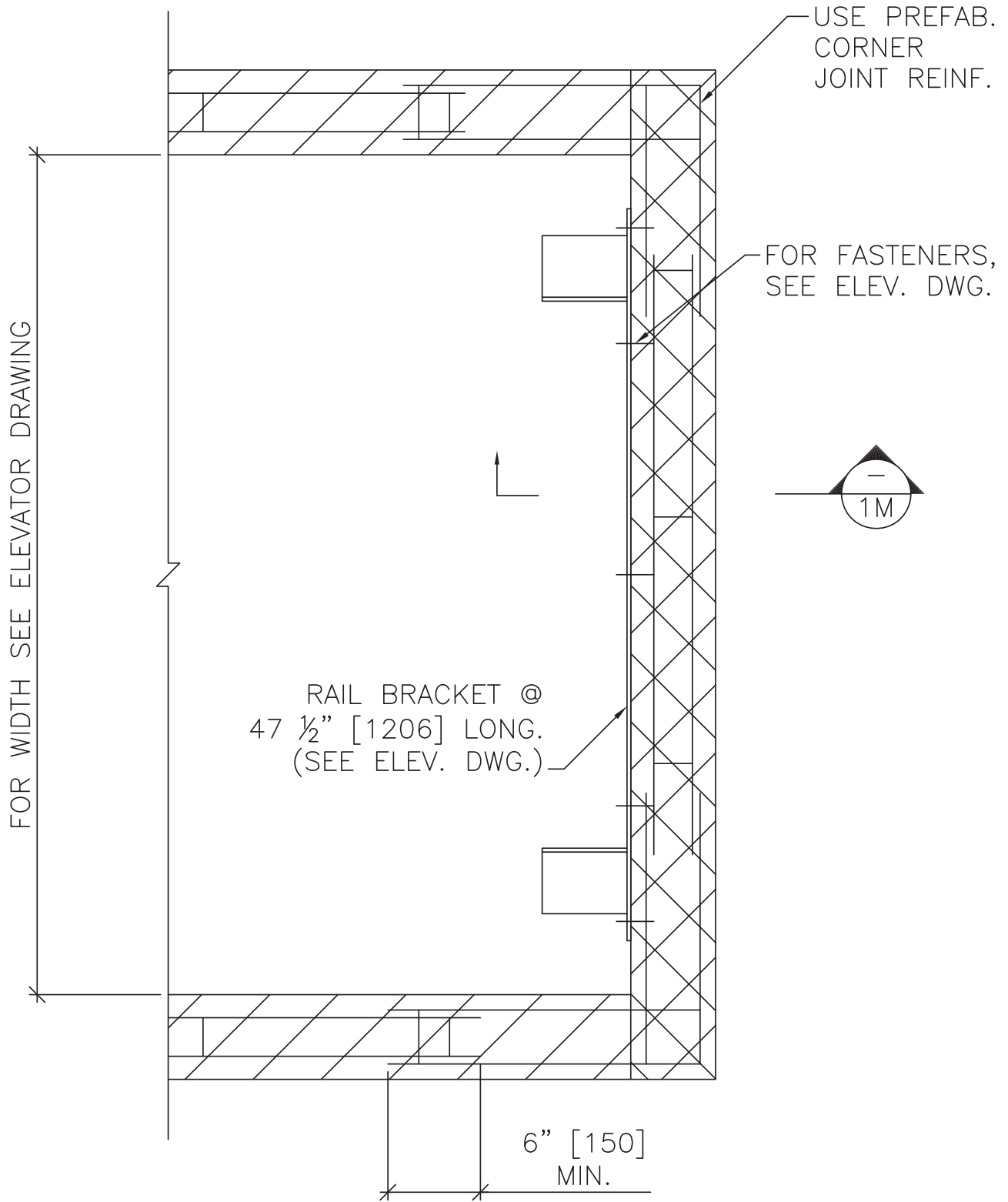
Pit details



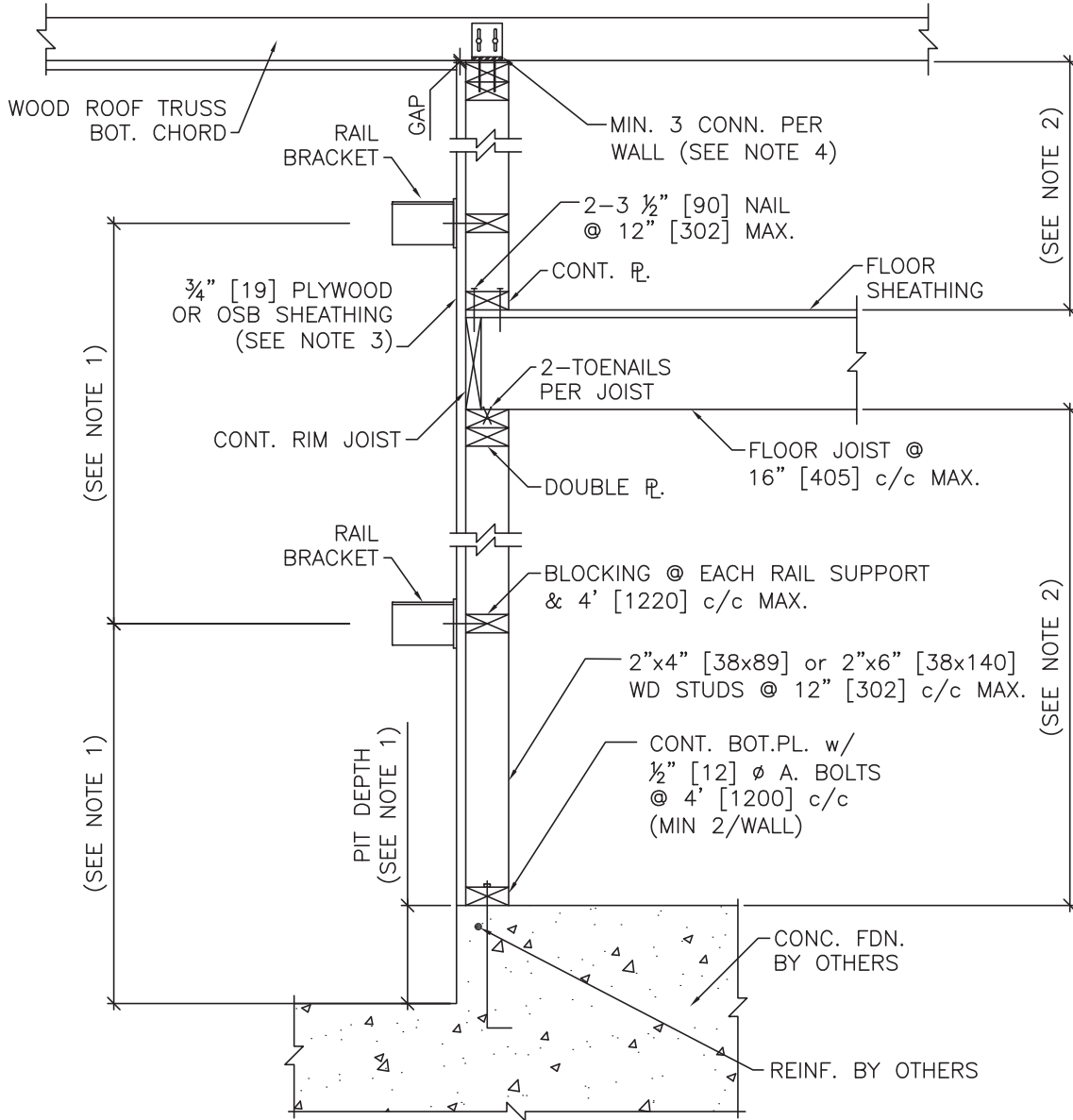
Masonry construction – sectional view



Masonry construction – plan view



Wood construction – sectional view

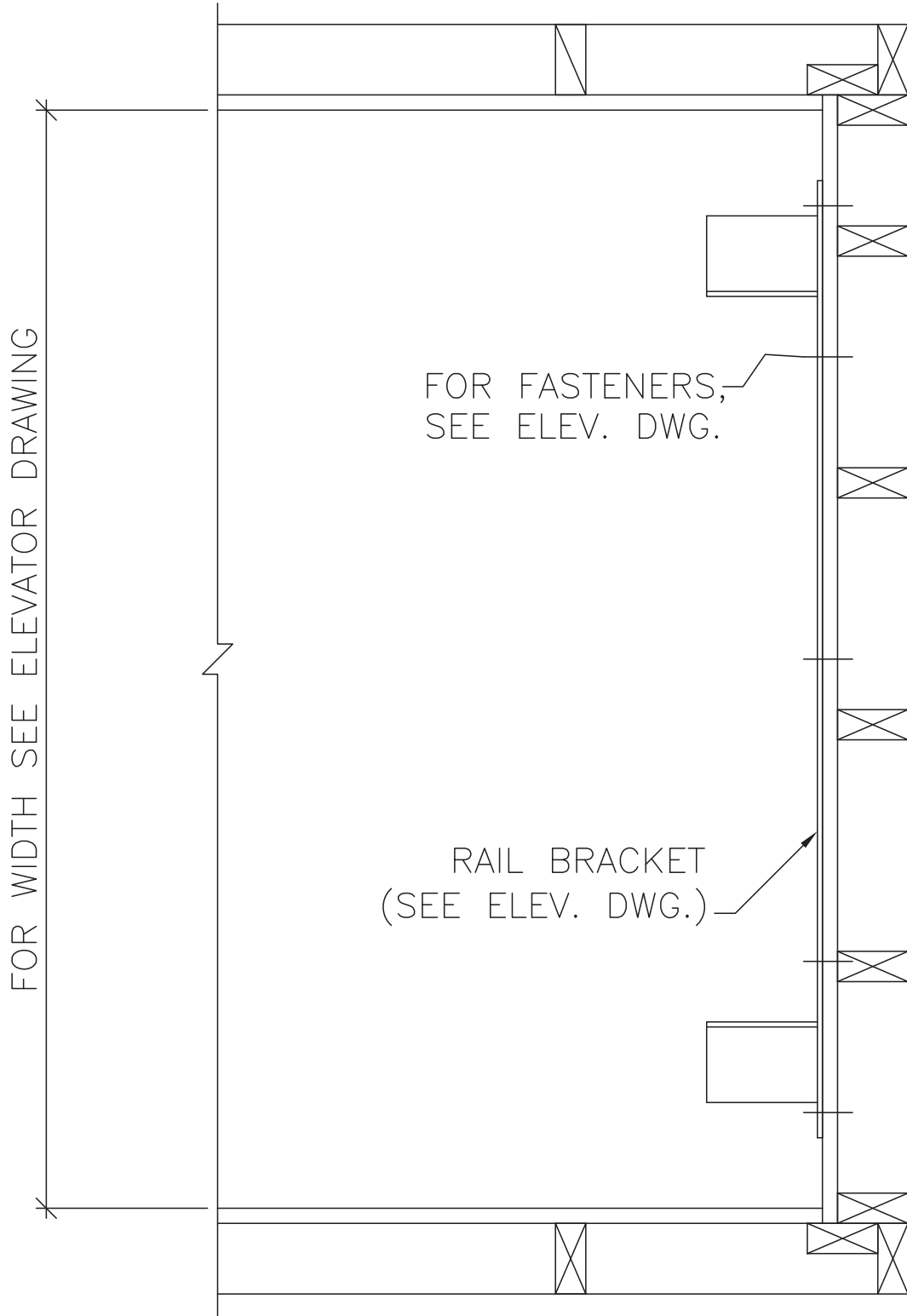


For Reference Only

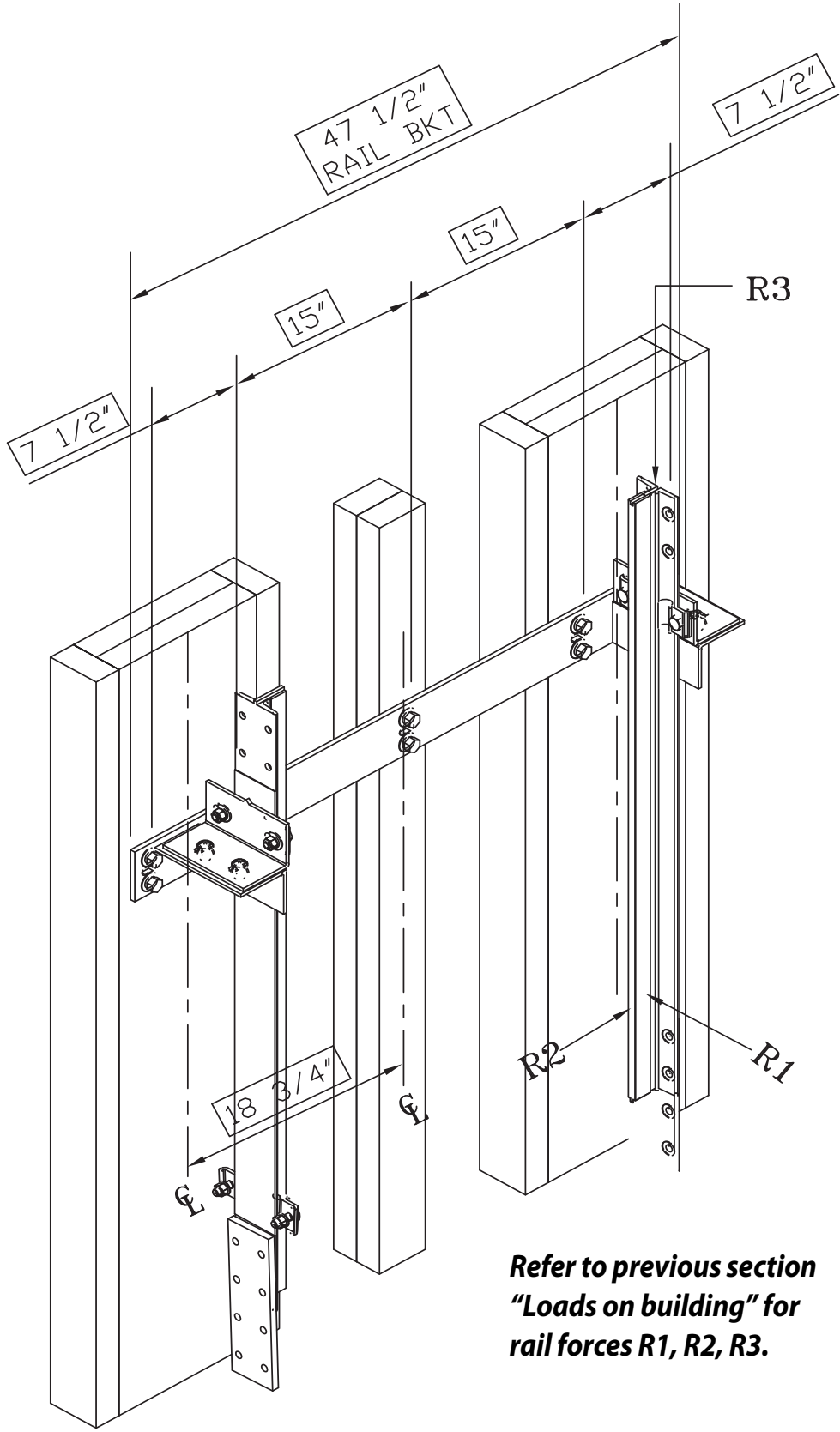
Wood Stud Partitions (Load-Bearing) – 2-Hour Rating

| | | | | | |
|--|---|-----|--|------------|------------|
| <p>152 mm 6"</p> <p>wt. 59 kg/m² (12 PSF)</p> | <p>Wd Stud—2 layers 15.9 mm (5/8") SHEETROCK brand gypsum panels, FIRECODE core, or SHEETROCK brand gypsum panels, water-resistant, FIRECODE core, or SHEETROCK Vinyl-Faced Gypsum Panels, FIRECODE Core, ea side—2x4 400 mm (16") o.c.—base layer att with 48 mm (1 7/8") nails 150 mm (6") o.c.—face layer att with 60 mm (2 3/8") nails 200 mm (8") o.c.—joints fin—ULC Des U301, UL Des U301</p> | N/A | SA924 SA928 | 101 | |
| <p>152 mm 6"</p> <p>wt. 59 kg/m² (12 PSF)</p> | <p>Wd Stud—2 layers 15.9 mm (5/8") SHEETROCK brand gypsum panels, FIRECODE C core, ea side—2x4 400 mm (16") o.c.—76 mm (3") THERMAFIBER SAFB—RC-1 chan or equiv one side, spaced 600 mm (24") o.c.—resil side screw att—opp side nail att—both base layers appl vert and face layers appl horiz—resil layers perim caulked—joints fin—UL Des U334</p> | 59 | TL-67-239 | SA924 | 102 |
| <p>152 mm 6"</p> <p>wt. 63 kg/m² (13 PSF)</p> | <p>Wd Stud—2 layers 15.9 mm (5/8") SHEETROCK brand gypsum panels, FIRECODE C core, ea side—2x4 400 mm (16") o.c.—51 mm (2") THERMAFIBER SAFB—RC-1 chan or equiv one side, spaced 600 mm (24") o.c.—resil side screw att—opp side nail att—both base layers appl vert and face layers appl horiz—resil layers perim caulked—joints fin—UL Des U334</p> | 58 | USG-810219 Based on same assembly (non-fire rated) without SAFB— USG-810218 | SA924 | 103 |

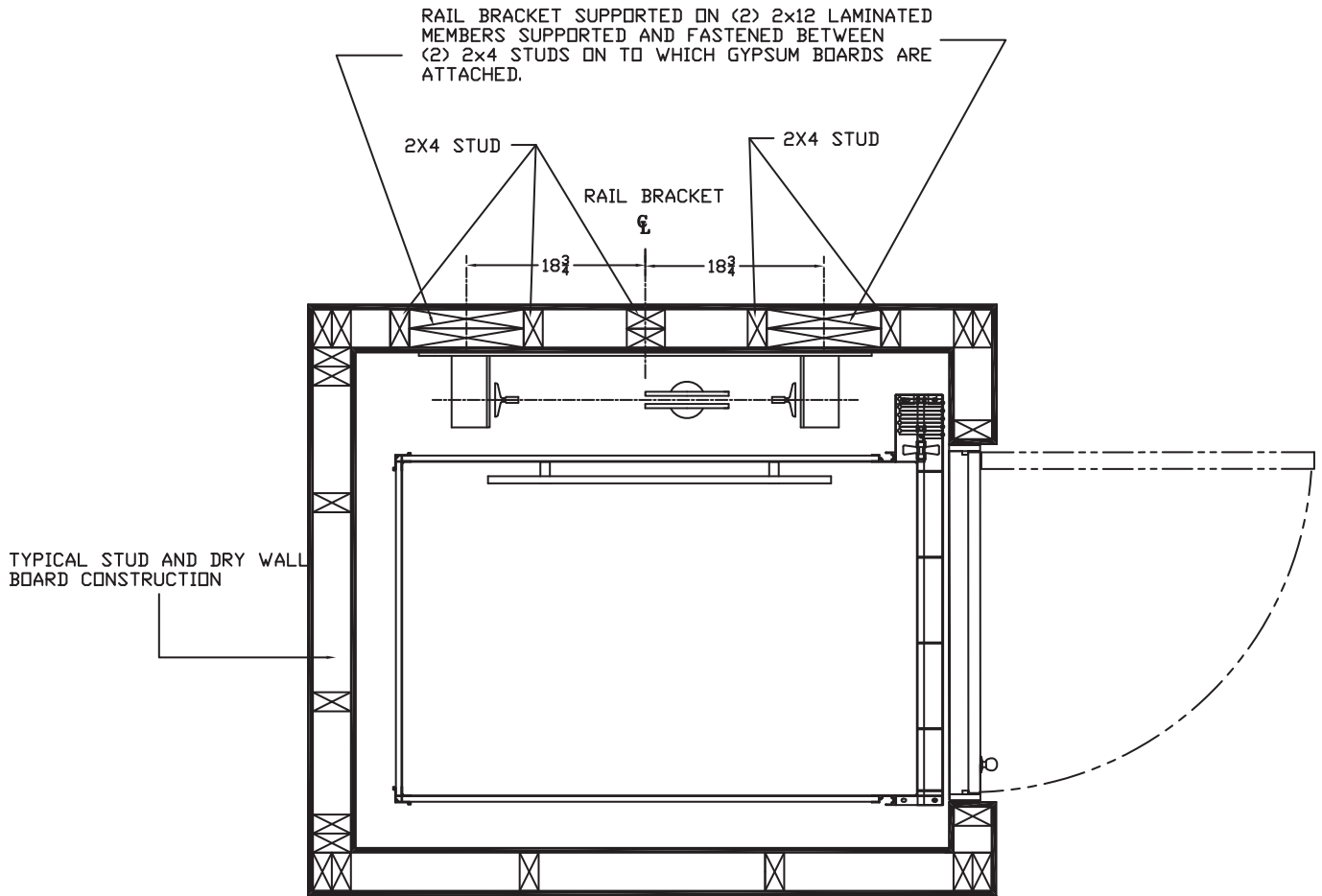
Wood construction – plan view



Suggested wall configuration for wood construction



Suggested wall configuration for wood construction



NOTE:

1. THIS DRAWING IS FOR REFERENCE ONLY. BUILDING STRUCTURAL ENGINEER TO ENSURE THAT THE BUILDING AND HOISTWAY WILL SAFELY SUPPORT ALL LOADS IMPOSED BY THE LIFT EQUIPMENT
2. FIRE RATING OF HOISTWAY IS SUBJECT TO LOCAL BUILDING CODES.

Rail support wall specifications

Drawing notes

- 1) See the lift installation (shop) drawings for rail bracket spacing and pit depth.
- 2) Wall lateral support spacing:
 - For 2" x 4" studs, use 6 ft 10" (2090 mm) max.
 - For 2" x 6" studs, use 13 ft 6" (4120 mm) max.
- 3) Sheathing installation: install sheets vertically full width of shaft or min. centred on rail brackets.
- 4) Connectors to resist horizontal load but allow vertical movement. For wood, use 2" x ¼" cap screw lag bolts.

General specifications

- G1 The design and construction of all work is to conform to the local applicable building code.
- G2 Read the installation (shop) drawings in conjunction with all related architectural, mechanical, electrical, and lift drawings as well as any other contract documents.
- G3 The wall drawings have been prepared using engineering principles and the design loads that are applied by the lift rails to the wall. However, the details and member sizes and the attachments to the structure should not be construed as a complete design of the wall system.
The contractor and/or the project engineer is responsible to evaluate the other loads that are applied to the wall from the floor or roof system and modify member sizes or connections as required by their analysis.
- G4 Do not scale the drawings.
- G5 See the lift installation (shop) drawings for service loads (including dynamic effects) which are:
 - Horizontal load parallel to the wall
 - Horizontal load perpendicular to the wall
- G6 Wood: SPF NO 1/2 Mix
Concrete: 3000 psi (20 Mpa) @ 28 days. If exposed use 5% to 7% air content.
Anchor bolts: ASTM A307
Mortar: Type "S"
Masonry grout: 2100 psi (14 Mpa) high slump
Masonry block: 2100 psi (14 Mpa) on net area
- G7 Wall to be installed plumb and square within 1/8" (3 mm) of top and bottom of shaft.
- G8 Wall lateral support spacing (H) selected for maximum horizontal deflection of H/360 from rail loads.

Wood construction

- W1 Separate wood from concrete with waterproof barrier or use pressure treated wood.
- W2 Bridging maximum spacing: Load bearing or shear walls – 4 ft c/c
- W3 Nail or screw sheathing at 6" c/c at edges and 12" c/c to other members.
Use 2.5" standard Ardox nails or 2" #12 screws.

Masonry construction

- M1 All masonry construction to conform to applicable local standards
- M2 Reinforce lintel blocks with 2 m-15 m bottom bars unless noted.
- M3 Provide continuous ladder type joint reinforcement at 16" (400) c/c.

Provisions by others

Hoistway

The hoistway must be designed and built in accordance with all applicable codes (identified on the cover of this manual) and all state and local codes.

Due to close running clearances, owner/agent must ensure that hoistway and pit (where provided) are level, plumb and square and are in accordance with the dimensions on the installation drawings.

Minimum overhead clearance

Owner/agent must ensure minimum overhead clearance is in compliance with codes.

Construction site

Owner/agent to provide all masonry, carpentry and drywall work as required and shall patch and make good (including finish painting) all areas where walls/floors may need to be cut, drilled or altered in any way to permit the proper installation of the lift.

Dimensions

Contractor/customer to verify all dimensions and report any discrepancies to our office immediately.

Structural

Structural engineer to assure that building and shaft will safely support all loads imposed by the lift equipment. Refer to the tables on installation drawings for loads imposed by the equipment.

Entrance assemblies must be adjusted to align with platform and interlock equipment. Others to allow an adequate rough opening.

Return walls at entrances must be built-in by others after entrance assemblies are in place. Entrance assembly must be securely fastened to walls by elevator contractor.

Entrances

Fascia panel below upper level entrance where required. Fascia panel must be fastened to a solid wall and be perpendicular to the floor and walls. Hoistway fascia is not self-supporting for long, continuous runs void of entrances. Adequate support for the fascia must be provided.

Machine room

Machine room must be located at the lowest level adjacent to hoistway, unless shown otherwise on the installation drawings. Field adjustment by installer may be necessary to meet job site conditions or regulations. Access to machine room to be through self-closing lockable door.

Sleeves for oil and electric lines must be provided from machine room to runway as required (positioned per installer's instructions).

Electrical

Power supply with a lockable fused disconnect and auxiliary contact to break the battery feed, or circuit breakers with a 3-pole breaker for battery feed required, in compliance with electrical code, located on wall on lock jamb side of machine room door. Contact your Savaria dealer or refer to one of the tables on the next page for OEM part numbers.

Permanent power of 208 volts, three-phase, 30 amps or 230 volts, single-phase, 40 amps must be supplied by others before installation begins.

Owner/agent to ensure at least 9.3 foot-candles (100 lux) ambient lighting over lift area.

Remote hall call (when supplied) to be installed by the owner/agent at 42" from landing floor.

For Prolift SCL (3 HP pump unit)

| Disconnect Switch Types & Accessories | Cutler Hammer | Federal Pioneer | Siemens |
|---|----------------------|------------------------|----------------|
| 1 Phase 3 H.P. Pump Unit | | | |
| 2 Pole 240V 1 PH | 1HD221N | 1322SN | ID321 |
| Required Auxiliary Contact | DS16CP | E1K-1AEV-W94 | MSSAK 116 |
| Required Type "D" Fuse (Buss type "FRN" or equal) | 2@30 amp | 2@30 amp | 2@30 amp |
| 3 Phase 3 H.P. Pump Unit | | | |
| 3 Pole 208V 3 PH | 1HD321N | 1332SN | ID321 |
| Required Auxiliary Contact | DS16CP | E1K-1AEV-W94 | MSSAK 116 |
| Required Type "D" Fuse (Buss type "FRN" or equal) | 3@20 amp | 3@20 amp | 3@20 amp |
| Cab Lighting | | | |
| 1 Pole Solid Neutral 120V 1 PH | GP 111N | 86211 | CFN 211 |
| Required Type "D" Fuse (Buss type "T" or equal) | 1@15 amp | 1@15 amp | 1@15 amp |

For Prolift HD (5 HP pump unit)

| Disconnect Switch Types & Accessories | Cutler Hammer | Federal Pioneer | Siemens |
|---|----------------------|------------------------|----------------|
| 1 Phase 5 H.P. Pump Unit | | | |
| 2 Pole 240V 1 PH | 1HD221N | 1322SN | ID321 |
| Required Auxiliary Contact | DS16CP | E1K-1AEV-W94 | MSSAK 116 |
| Required Type "D" Fuse (Buss type "FRN" or equal) | 2@40 amp | 2@40 amp | 2@40 amp |
| 3 Phase 5 H.P. Pump Unit | | | |
| 3 Pole 208V 3 PH | 1HD321N | 1332SN | ID321 |
| Required Auxiliary Contact | DS16CP | E1K-1AEV-W94 | MSSAK 116 |
| Required Type "D" Fuse (Buss type "FRN" or equal) | 3@30 amp | 3@30 amp | 3@30 amp |
| Cab Lighting | | | |
| 1 Pole Solid Neutral 120V 1 PH | GP 111N | 86211 | CFN 211 |
| Required Type "D" Fuse (Buss type "T" or equal) | 1@15 amp | 1@15 amp | 1@15 amp |



2 Walker Drive
Brampton, ON Canada L6T 5E1
Phone: 905-791-5555
Fax: 905-791-2222
Sales: 800-661-5112
www.savaria.com